

–weishaupt–

# product

Information on oil, gas and dual-fuel burners



WM 10 for oil, gas and dual-fuel

WM 10 monarch® burners (55 – 1250 kW) • versatile performance

# Progress and tradition: The latest monarch® burner



*The monarch® trademark has stood for power and quality for more than 50 years*

For more than five decades, Weishaupt's monarch® series burners have been used on a wide variety of heat exchangers and industrial plant, and their success has helped underpin Weishaupt's outstanding reputation.

The latest monarch® series is writing the next chapter in this success story. Its combination of ultra-modern technology and compact construction helps to make this burner universally employable.

## Digital.

Digital combustion management for economical and reliable burner operation. The controls are easy to use.

## Compact.

The aerodynamic housing and special air feed enable a higher capacity within smaller dimensions.

## Quiet.

The latest monarch burners operate with considerably reduced noise levels, thanks to the specially developed fan unit.



# Digital

**Digital combustion management means optimal combustion figures, continuously reproducible setpoints, and ease of use.**

Weishaupt WM 10-series oil, gas, and dual-fuel burners are equipped as standard with electronic compound regulation and digital combustion management. Modern combustion technologies demand a precise and continually reproducible dosing of fuel and combustion air. This is the only way optimal combustion figures can be ensured over extended periods.

## Simple operation

Setting and control of the burner is achieved using a control and display unit. This is linked to the combustion manager via a bus system, enabling the user-friendly setting of the burner.

## Flexible communication options

The integrated interface enables all necessary data and functions to be relayed to a master control system. If required, a modem can be installed to allow for remote operation, monitoring, and diagnosis.

## Bus communication with external controls and building management

Several bus systems are available via E-Gate or Mod-Gate if data from the burner are to be exchanged with a PLC unit, or if control of the burner is to be integrated into a building management system.

For the control and management levels Weishaupt offers ProGraf NT, a real-time software product that meets any and all requirements.

## Technological edge

Digital combustion management makes burner operation simple and reliable.

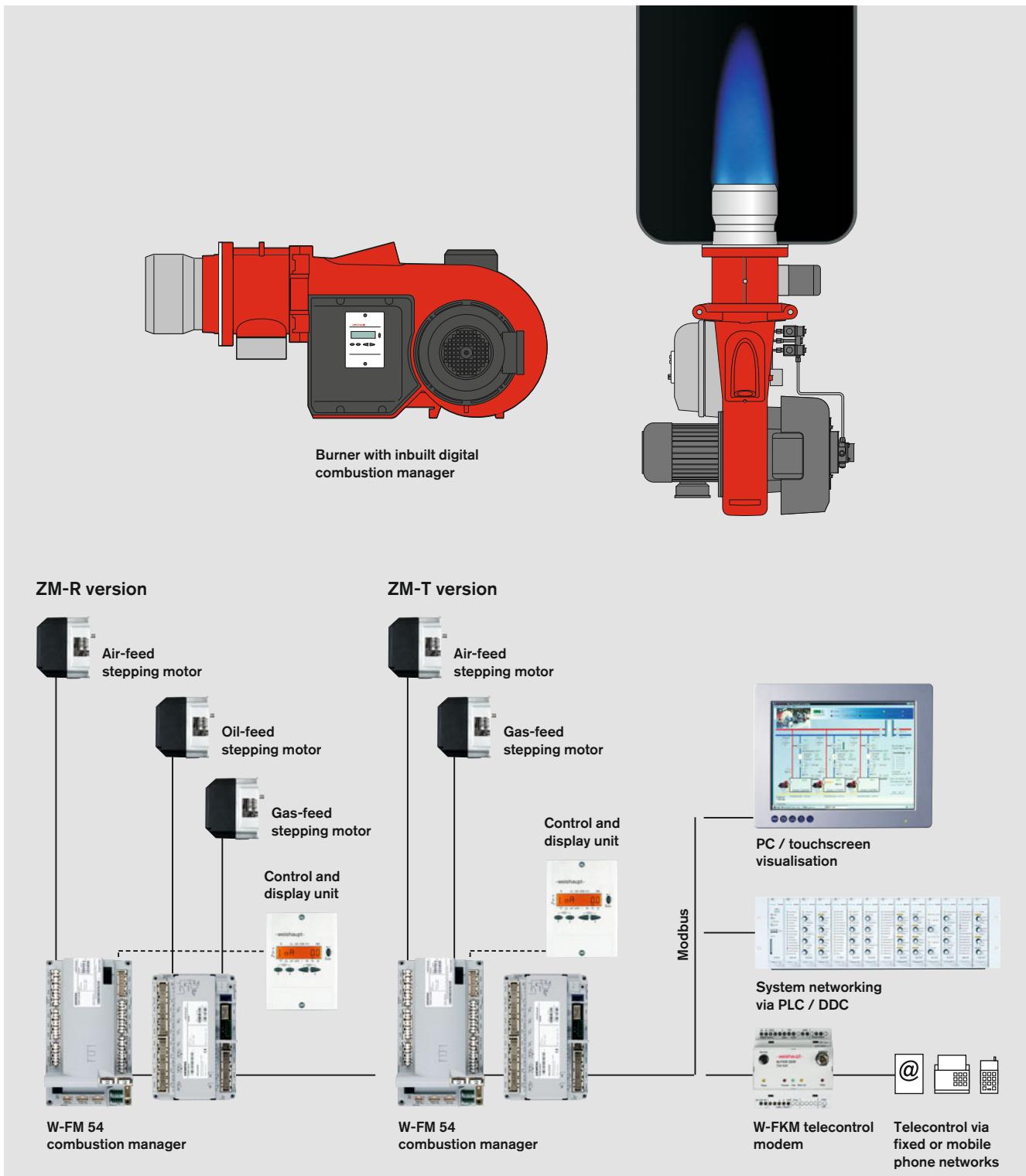
The most important advantages:

- No additional burner controls are necessary as control is effected by the combustion manager. The only additional requirements are external control and motor fuses.
- Reduced installation expense. Each burner is tested and supplied as a complete unit.
- Commissioning and servicing takes less time. The burner's basic parameters are set at the factory. The combustion manager's menu-driven commissioning program is used to run through the final site-specific adjustments and the combustion emission checks.

Digital combustion management General system overview	W-FM 50	W-FM 54	W-FM 100	W-FM 200
Single-fuel operation	●		●	●
Dual-fuel operation		●	●	●
Controller for intermittent operation	●	●	●	●
Controller for continuous operation			●	●
Flame sensor for intermittent operation	ION/QRA2/QRB	QRA2	ION/QRI/QRB/QRA	ION/QRI/QRB/QRA
Flame sensor for continuous operation			ION/QRI	ION/QRI
Servomotors in electronic compound (max.)	x 2	x 3	x 4	x 6
Servomotors with stepping motors	●	●	●	●
Variable speed drive available	●	●		●
O <sub>2</sub> trim available				●
Gas valve proving	●	●	●	●
4-20 mA input signal	●	●	optional	●
Integrated, self-checking PID controller for temperature or pressure			optional	●
Removable operating unit (max. distance)	20 m	20 m	100 m	100 m
Fuel consumption meter (switchable)	● <sup>1)</sup>	● <sup>1)</sup>		●
Combustion efficiency display				●
eBUS / Modbus interface	●	●	●	●
PC-supported commissioning	●	●	●	●

Please enquire regarding connections available for additional functions, e.g. flue gas dampers, oil shut-off assemblies etc.

<sup>1)</sup> Not in conjunction with variable speed drive



# Compact and quiet

**The latest Weishaupt WM-series monarch® burners are compact, powerful, and quiet. They are writing the next chapter in the 50-year-long success story of the legendary monarch® series.**

## Futuristic fan technology

From the very earliest stages of development, particular emphasis was placed on a compact, aerodynamic construction and low operational noise levels.

To realise this goal a completely new air inlet and air-damper control were developed. This special housing design with its self-opening air inlet and the new air-damper technology result in increased fan pressure and thus in greater capacity despite the burner's more compact form.

Air damper control provides a high degree of linearity even at the lower end of the burner's operating range and, combined with the sound-attenuated air inlet which is included as standard, ensures quieter operation.

## Fast commissioning, simple servicing

All WM 10 burners are delivered with the mixing assembly preset for the required output of the burner. A final adjustment is made using the combustion manager's menu-controlled commissioning program.

All of the burner's components, such as the mixing assembly, air damper, and combustion manager, are readily accessible despite its compact form. This enables maintenance and servicing work to be carried out quickly and easily, aided by the standard hinged flange which provides a perfect servicing position.

Adjustment to suit different combustion chamber conditions can easily be made with the burner in its installed position. The integral sightglass enable ignition and the flame to be observed.

## Regulation

The following methods of regulation are available for Weishaupt WM burners:

- Oil: Three-stage (T)  
(or two-stage with low-impact start or change-over)  
modulating (R)
- Gas: Sliding-two-stage or modulating (ZM), depending on the type of capacity regulation: Within its operating range, the burner's output is matched to the current heat demand.

These multiple control options make the burner universally employable. Both versions ensure a gentle, problem-free start up and high degree of operational reliability.

## A number of executions are available to meet differing emission level and operational requirements:

### ZM version

Burners with the standard, advanced-design mixing assembly for installations with Class 2 oil and gas-side NO<sub>x</sub> emission requirements.

### LN version (Low-NO<sub>x</sub>)

Compared to burners with the standard mixing assembly, LN-version burners achieve a further reduction in NO<sub>x</sub> emissions (Class 3). This is achieved through a more intensive recirculation of the combustion gases in the combustion chamber.

Good emissions depend on combustion chamber geometry, thermal loading and on the combustion system (three-pass or reverse-flame).

### ZMI version

Gas burners with an extended turndown range for special industrial applications.

### 3LN version

Ultra-Low-NO<sub>x</sub> oil, gas, and dual-fuel burners with multiflam mixing assemblies for installations with extremely low NO<sub>x</sub> emission limits (suitable for three-pass and through-pass boilers only). The

burners' extremely low NO<sub>x</sub> emissions are achieved using a special fuel distribution system. Suitable for light oil, natural gas, and LPG, 3LN-burners meet NO<sub>x</sub> Class 3 requirements.

## Fuels

Natural Gas E

Natural Gas LL

LPG B/P

Fuel oil EL (<6 mm<sup>2</sup>/s at 20 °C) in accordance with DIN 51 603, part 1

The suitability of fuels of differing quality must be confirmed in advance with Weishaupt.

## Applications

EN 267 and EN 676-approved Weishaupt WM 10 burners are suitable for:

- Installation on EN 303-compliant heat exchangers
- Hot-water plant
- Steam boilers and high-temperature hot-water plant
- Intermittent and continuous operation
- Installation on air heaters

The combustion air must be free of aggressive substances (halogens, chlorides, fluorides etc.) and impurities (dust, debris, vapours etc.). For many applications, the use of an extraneous air supply is recommended (additional cost).

## Permissible ambient conditions

- Ambient temperature during operation -10 to +40 °C (oil/dual-fuel burners)  
-15 to +40 °C (gas burners)
- Humidity: max. 80 % relative humidity, no condensation
- Suitable for operation indoors only
- For plant in unheated areas, certain further measures may be required (please enquire).

Use of the burner for other applications or in ambient conditions not detailed above is not permitted without the prior written agreement of Max Weishaupt GmbH. Service intervals will be reduced in accordance with the more extreme operational conditions.

## Certification

The burners are tested by an independent body and conform to the following standards and EU directives:

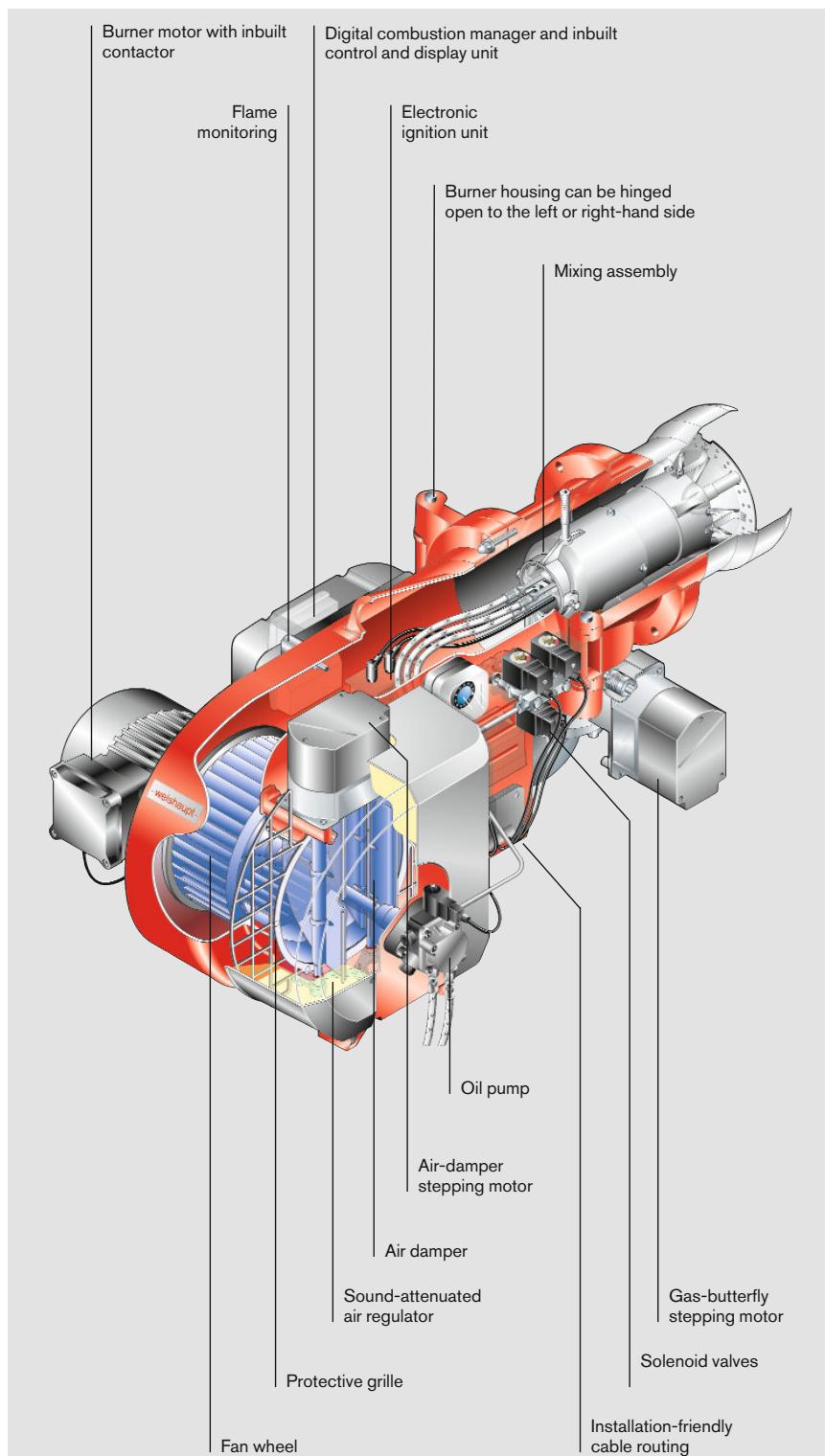
- EN 267 and EN 676
- Machinery Directive, 2006/42/EC
- Electromagnetic Compatibility Directive, 2004/108/EC
- Low Voltage Directive, 2006/95/EC
- Pressure Equipment Directive, 97/23/EC
- The burners carry CE and CE-PIN marks

## The most important advantages:

- Easy fuel change-over between gas and oil on dual-fuel burners
- Digital combustion management with electronic compound regulation at all ratings
- Compact construction
- Sound-attenuated air inlet as standard for quieter operation
- Powerful fan with specially developed fan geometry and air-damper control
- All WM 10 burners are delivered with the mixing assembly preset for the required output of the burner
- IP 54 protection as standard
- Easy access to all components, such as the mixing head, air damper and combustion manager
- Reliable operation with three-stage, sliding-two-stage or modulating operation, depending on version and method of capacity regulation
- Computer-controlled function test of each individual burner at the factory
- Burners can be supplied with pre-wired plug connections
- Excellent price / capacity ratio
- Well-established, global service network

## Trademark

Weishaupt WM 10 monarch® burners are registered as a trademark throughout Europe.



# Overview of burner regulation

## Model designation

### **Oil-fired operation**

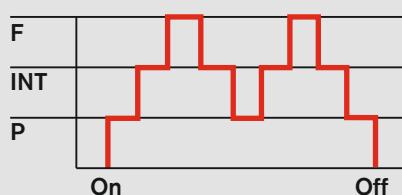
#### **Three-stage operation (T)**

- Oil is released during start up by the opening of solenoid valve 1 and the safety solenoid valve
- Full load is reached by the opening of solenoid valves 2 and 3
- Load control is achieved by opening and closing solenoid valves 2 and 3

#### **Modulating operation (R)**

- On opening the solenoid valves the correct rate of oil for start up is released
- A digital stepping motor sets the oil regulator to full load
- Capacity regulation between partial and full load through the opening and closing of the oil regulator
- Modulating operation:
  - W-FM 50 or W-FM 54 with a separate capacity regulator
  - W-FM 100 with integral capacity controller
  - W-FM 200
- Alternatively, a regulator can be fitted into a control panel.

### **Three-stage**



### **Sliding-two-stage**



### **Modulating**



### **Gas-fired operation**

#### **Sliding-two-stage or modulating operation (ZM)**

- Stepping motors adjust the capacity between partial load and full load depending on the heat demand
- There is a gradual change between both load points. There are no sudden, large changes in fuel throughput.
- Modulating operation:
  - W-FM 50 or W-FM 54 with a separate capacity regulator
  - W-FM 100 with integral capacity controller
  - W-FM 200
- Alternatively, a regulator can be fitted into a control panel.

F = Full load (nominal load)

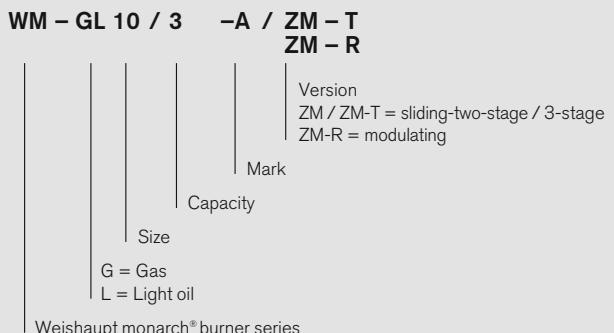
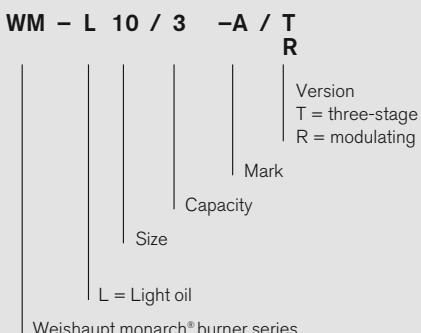
INT = Intermediate load

P = Partial load (min. load)

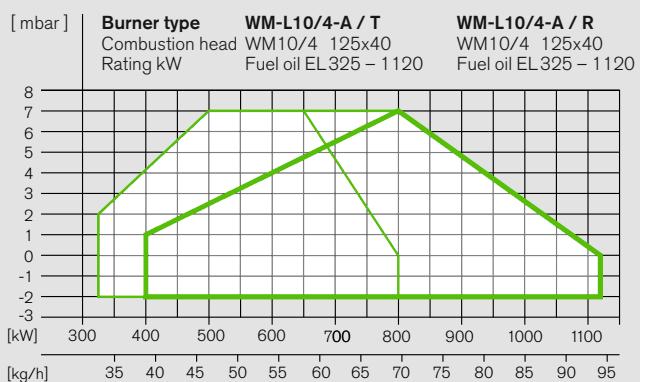
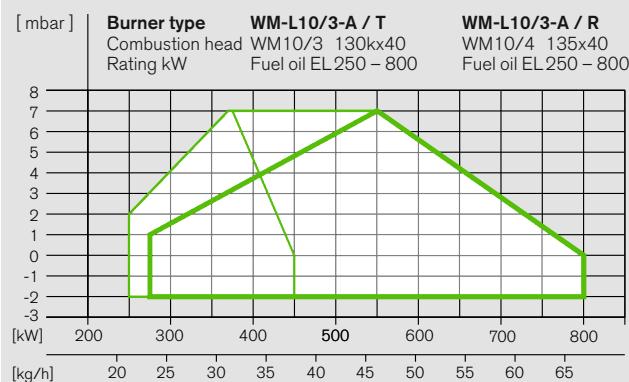
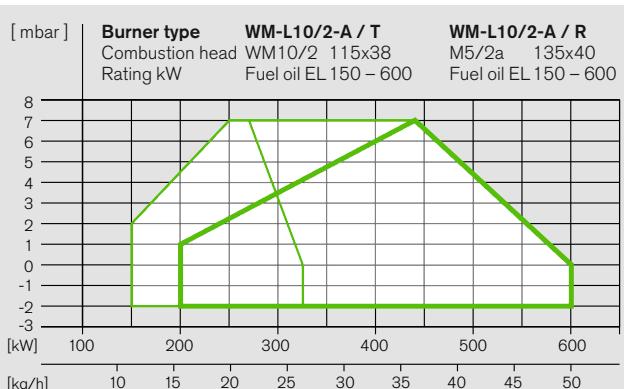
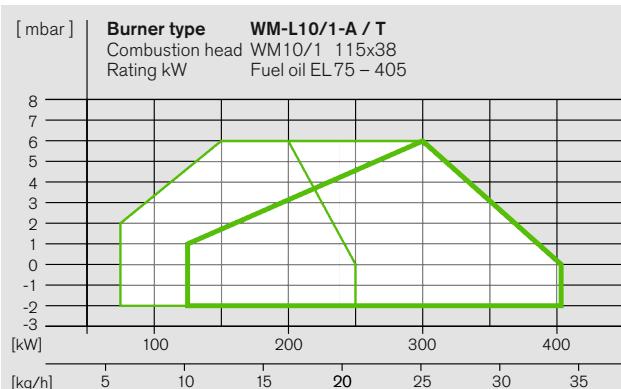
I = Ignition load

Fuel Version	three-stage	Oil sliding-two-stage	modulating	sliding-two-stage	Gas modulating
ZM				●	●
ZM-T	●			●	●
ZM-R		●	●	●	●

### **Model designation**



# Burner selection WM-L10, versions T and R



**Fuel oil EL: Capacity with combustion head**

Closed       Open   

**Capacity graphs certified in accordance with EN 267.**

**Stated ratings are based on an air temperature of 20 °C and an installation altitude of 500 m above sea level.**

**Stated oil throughputs are based on a calorific value of 11.91 kWh/kg for fuel oil EL.**

**DIN CERTCO certification:**

The burners have been type-tested by an independent body (TÜV-Süd) and certified by DIN CERTCO.

# Burner selection / gas valve train sizing WM-G10, version ZM



WM-G10/1-A, version ZM

Burner rating kW	Low-pressure supply (with FRS) (flow pressure in mbar into shut-off valve, pe, max = 300 mbar) <b>Nominal valve-train diameter</b> ¾" 1" 1½" 2" Nominal diameter of gas butterfly	High-pressure supply (with HP regulator) (flow pressure in mbar into double solenoid valve) <b>Nominal valve-train diameter</b> ¾" 1" 1½" 2" Nominal diameter of gas butterfly
40	40 40 40 40	40 40 40 40

**Natural gas E** LHV = 10.35 kWh/mn<sup>3</sup>; d = 0.606

150	12	-	-	-	5	-	-	-
175	14	9	-	-	6	4	-	-
200	16	10	-	-	6	4	-	-
225	19	11	-	-	7	4	-	-
250	22	12	-	-	8	5	-	-
275	26	14	8	-	10	5	5	-
300	31	16	9	-	11	6	5	-
350	41	20	12	9	15	8	7	6
405	53	25	14	11	20	11	9	7

Natural gas LHV = 8.83 kWh/m<sup>3</sup>; d = 0.641

Standard gauge	15	10	8	-	7	5	-	-
150	15	10	8	-	8	5	5	-
175	18	11	8	-	9	6	5	-
200	22	12	9	-	10	6	5	-
225	26	14	9	-	12	6	5	-
250	31	16	10	-	13	7	6	5
275	37	18	11	8	16	9	7	6
300	43	21	12	9	21	11	10	7
350	57	27	15	11	28	14	12	9
405	75	35	19	13				

**LPG** | HV = 25.89 kWh/m³; d = 1.555

LPC	ETV	25.85 KW/m³/min	$d = 1.55$				
150	8	-	-	4	-	-	-
175	9	-	-	4	-	-	-
200	10	-	-	4	-	-	-
225	11	-	-	5	-	-	-
250	12	8	-	5	4	-	-
275	14	9	-	6	4	-	-
300	16	10	-	7	5	-	-
350	21	12	9	9	6	6	-
405	27	15	10	12	8	6	-

WM-G10/2-A, version ZM

Burner rating kW	Low-pressure supply (with FRS) (flow pressure in mbar into shut-off valve, pe, max = 300 mbar) <b>Nominal valve-train diameter</b> ¾" 1" 1½" 2" <b>65</b> Nominal diameter of gas butterfly 40 40 40 40 40	High-pressure supply (with HP regulator) (flow pressure in mbar into double solenoid valve) <b>Nominal valve-train diameter</b> ¾" 1" 1½" 2" <b>65</b> Nominal diameter of gas butterfly 40 40 40 40 40
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**Natural gas E** LHV = 10.35 kWh/mn<sup>3</sup>; d = 0.606

300	29	14	8	-	-		10	5	4	-	-
350	39	19	11	-	-		14	7	6	-	-
400	51	24	13	9	8		18	9	8	6	5
450	63	29	16	11	10		23	12	10	7	7
500	77	35	18	12	11		28	14	12	8	8
550	92	41	21	14	12		33	16	13	9	9
600	109	48	24	15	13		39	18	15	11	10
630	119	53	26	16	14		43	20	17	11	10

Natural gas II | HV = 8.83 kWh/m³; d = 0.641

Natural gas LL	LI	IV	CS	KWh/m³/min.	$\delta = 0.041$	15	7	6	-	-
300	42	20	11	-		20	10	8	6	6
350	56	26	14	10	9	26	13	11	8	7
400	72	33	17	12	10	33	16	13	10	9
450	90	41	21	14	12	40	19	16	11	10
500	110	49	24	16	14	47	22	18	13	11
550	132	58	28	18	15	55	26	21	14	13
600	155	68	32	20	17	-	-	-	-	-

17.5 14.4 17.5 14.4 17.5 14.4

LPG	LHV = 25.89 kWh/mn <sup>3</sup>	d = 1.555						
300	15	9	-	-		6	3	-
350	20	11	-	-		8	5	-
400	25	14	10	8		10	7	6
450	31	17	11	9		13	8	7
500	37	20	13	10	10	15	9	7
550	44	23	14	12	11	18	11	10
600	51	26	16	13	12	21	12	11
630	55	28	17	13	12	23	13	12
						10	9	9

**Nat. gas: Capacity with comb. head**

**LPG: Capacity with comb. head**  
Closed

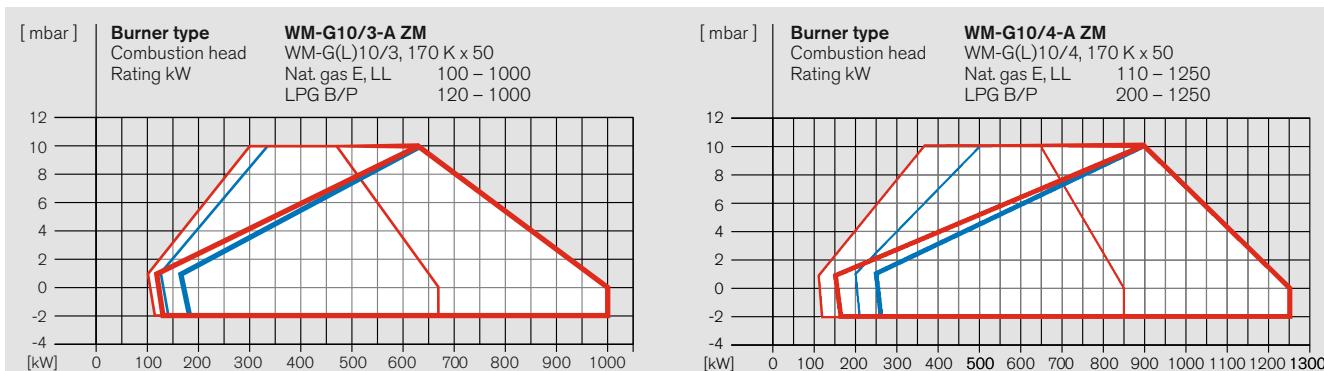
### Screwed

Screwed	
R ¾	W-MF 507
R 1	W-MF 512
R 1½	W-MF 512
R 2	DMV 525/12

Flanged

**Flanged**

DN 65	DMV 5065/12
DN 80	DMV 5080/12
DN 100	DMV 5100/12



#### WM-G10/3-A, version ZM

Burner rating kW	Low-pressure supply (with FRS) (flow pressure in mbar into shut-off valve, pe, max = 300 mbar)	High-pressure supply (with HP regulator) (flow pressure in mbar into double solenoid valve)
	<b>Nominal valve-train diameter</b> 3/4" 1" 1 1/2" 2" 65 80 100	<b>Nominal valve-train diameter</b> 3/4" 1" 1 1/2" 2" 65 80 100
	Nominal diameter of gas butterfly 50 50 50 50 50 50 50	Nominal diameter of gas butterfly 50 50 50 50 50 50 50

<b>Natural gas E</b> LHV = 10.35 kWh/m³; d = 0.606														
500	73	31	14	8	–	–	–	24	10	8	4	–	–	–
550	88	37	17	10	–	–	–	29	12	9	5	–	–	–
600	104	44	19	11	9	–	–	34	14	11	6	5	–	–
650	121	51	22	12	10	9	8	40	16	12	7	6	5	–
700	140	58	25	13	10	9	9	46	19	14	8	7	6	6
750	160	66	28	15	11	10	9	53	21	16	9	7	7	7
800	182	75	32	16	12	11	10	60	24	18	10	8	8	7
850	205	84	35	18	13	12	11	67	26	20	11	9	8	8
900	229	93	39	19	14	13	12	75	29	22	12	10	9	9
950	255	103	42	21	16	13	12	84	32	25	13	11	10	9
1000	282	114	46	23	17	14	13	92	36	27	14	11	11	10

<b>Natural gas LL</b> LHV = 8.83 kWh/m³; d = 0.641														
500	105	44	19	11	8	–	–	34	14	11	6	5	–	–
550	126	52	23	12	10	9	–	41	17	13	7	6	6	–
600	149	62	26	14	11	10	9	49	20	15	8	7	6	6
650	175	72	30	16	12	11	10	58	23	17	9	8	7	7
700	202	82	35	18	13	12	11	67	26	20	11	9	8	8
750	231	94	39	20	15	13	12	76	30	23	12	10	9	9
800	262	106	44	22	16	14	13	86	34	25	13	11	10	10
850	296	119	49	24	17	15	14	97	37	28	15	12	11	11
900	–133	54	26	19	16	15	–	108	42	31	16	13	12	12
950	–148	60	28	20	17	16	–	120	46	35	18	14	13	12
1000	–163	65	31	22	18	17	–	133	51	38	19	15	14	13

<b>LPG</b> LHV = 25.89 kWh/m³; d = 1.555														
500	33	16	9	–	–	–	–	12	6	5	–	–	–	–
550	40	19	11	–	–	–	–	14	7	6	–	–	–	–
600	47	22	12	8	–	–	–	17	8	7	5	–	–	–
650	54	25	13	9	8	–	–	19	9	8	6	5	–	–
700	62	29	15	10	9	9	8	22	11	9	6	6	6	6
750	71	32	17	11	10	9	9	25	12	10	7	7	6	6
800	80	36	18	12	10	10	10	29	14	11	8	7	7	7
850	90	40	20	13	11	11	10	32	15	13	9	8	8	8
900	100	44	22	14	12	11	11	35	17	14	9	9	9	9
950	111	49	24	15	13	12	11	39	18	15	10	9	9	9
1000	122	53	26	16	14	13	12	43	20	16	11	10	10	9

**Capacity graphs certified in accordance with EN 676.**

**Stated ratings are based on an installation at sea level. For installations at higher altitudes, a reduction in capacity of 1 % per 100 m above sea level should be taken into account.**

**The combustion chamber pressure in mbar must be added to the minimum gas pressure determined from the above chart. Minimum gas pressure should not be less than 15 mbar.**

#### WM-G10/4-A, version ZM

Burner rating kW	Low-pressure supply (with FRS) (flow pressure in mbar into shut-off valve, pe, max = 300 mbar)	High-pressure supply (with HP regulator) (flow pressure in mbar into double solenoid valve)
	<b>Nominal valve-train diameter</b> 1" 1 1/2" 2" 65 80 100	<b>Nominal valve-train diameter</b> 1" 1 1/2" 2" 65 80 100
	Nominal diameter of gas butterfly 50 50 50 50 50 50 50	Nominal diameter of gas butterfly 50 50 50 50 50 50 50

<b>Natural gas E</b> LHV = 10.35 kWh/m³; d = 0.606													
600	45	20	12	10	9	8	–	15	12	7	6	6	6
700	60	27	15	12	11	11	–	20	16	10	9	8	8
800	77	34	19	15	14	13	–	26	21	13	11	10	10
900	95	41	21	17	15	14	–	31	24	14	12	11	11
1000	115	48	24	18	15	14	–	37	28	15	13	12	11
1100	137	55	26	19	16	15	–	43	32	17	13	12	12
1200	160	64	29	21	17	15	–	49	37	18	14	13	12
1250	173	68	31	21	18	16	–	52	39	19	15	13	12

<b>Natural gas LL</b> LHV = 8.83 kWh/m³; d = 0.641													
600	62	27	15	12	10	10	–	20	16	9	8	7	7
700	84	36	19	15	13	12	–	28	22	12	10	10	9
800	109	46	24	18	16	15	–	36	28	16	13	13	12
900	135	56	28	21	18	16	–	43	33	18	15	14	13
1000	164	66	31	23	19	17	–	51	39	20	16	15	14
1100	195	77	35	25	21	18	–	60	45	22	17	16	15
1200	230	90	40	27	22	19	–	69	51	24	19	17	16
1250	249	96	42	28	23	20	–	74	55	25	19	18	16

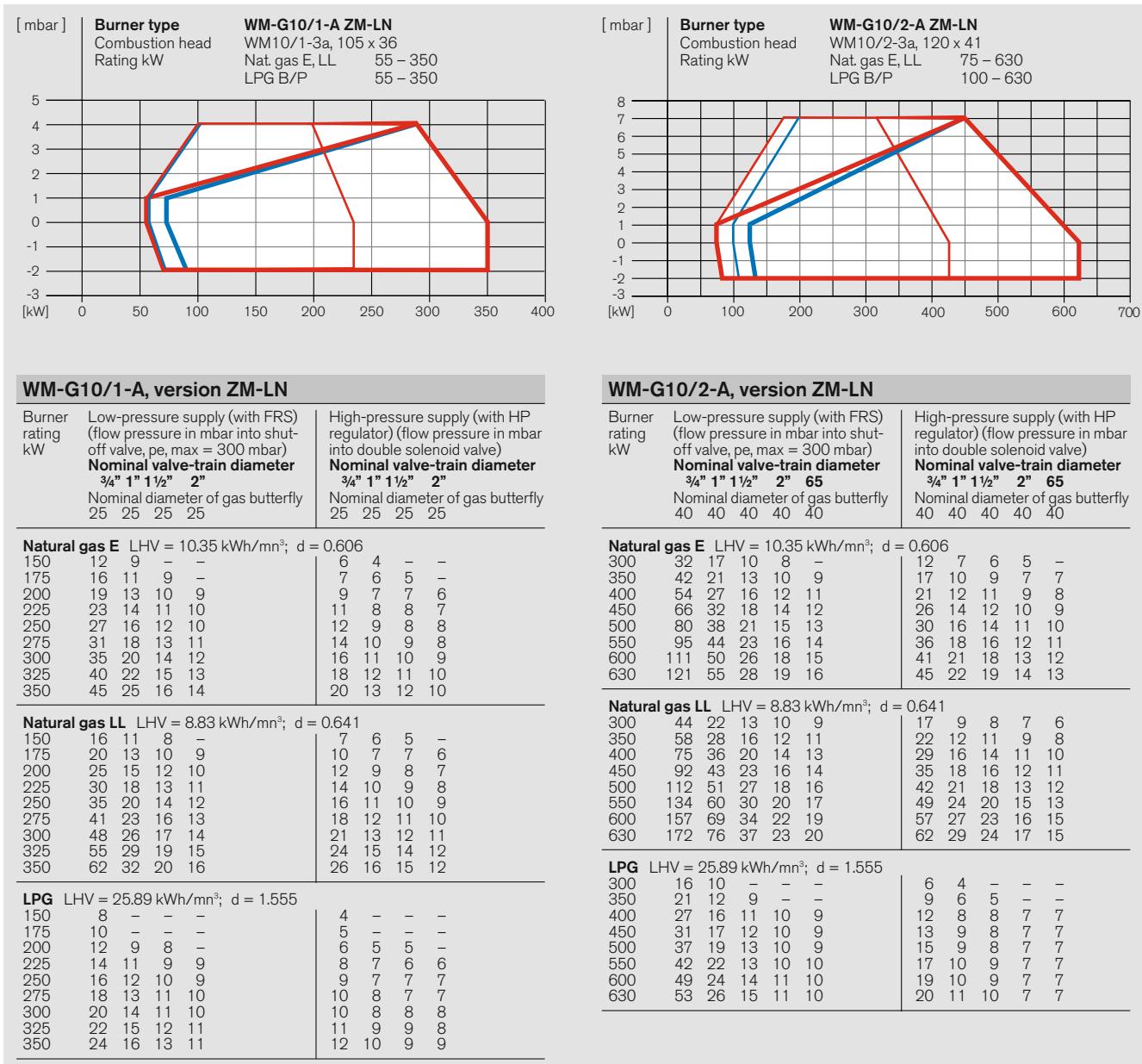
<b>LPG</b> LHV = 25.89 kWh/m³; d = 1.555													
600	22	12	8	–	–	–	–	8	7	5	–	–	–
700	28	14	10	8	–	–	–	10	8	6	5	–	–
800	35	17	11	9	9	8	–	13	10	7	6	6	6
900	42	20	12	10	9	9	–	15	12	8	7	7	6
1000	51	23	13	11	10	9	–	17	14	8	7	7	7
1100	60	26	14	11	10	10	–	20	15	9	8	7	7
1200	69	30	16	12	11	10	–	22	17	9	8	7	7
1250	75	32	16	12	11	10	–	24	18	10	8	8	7

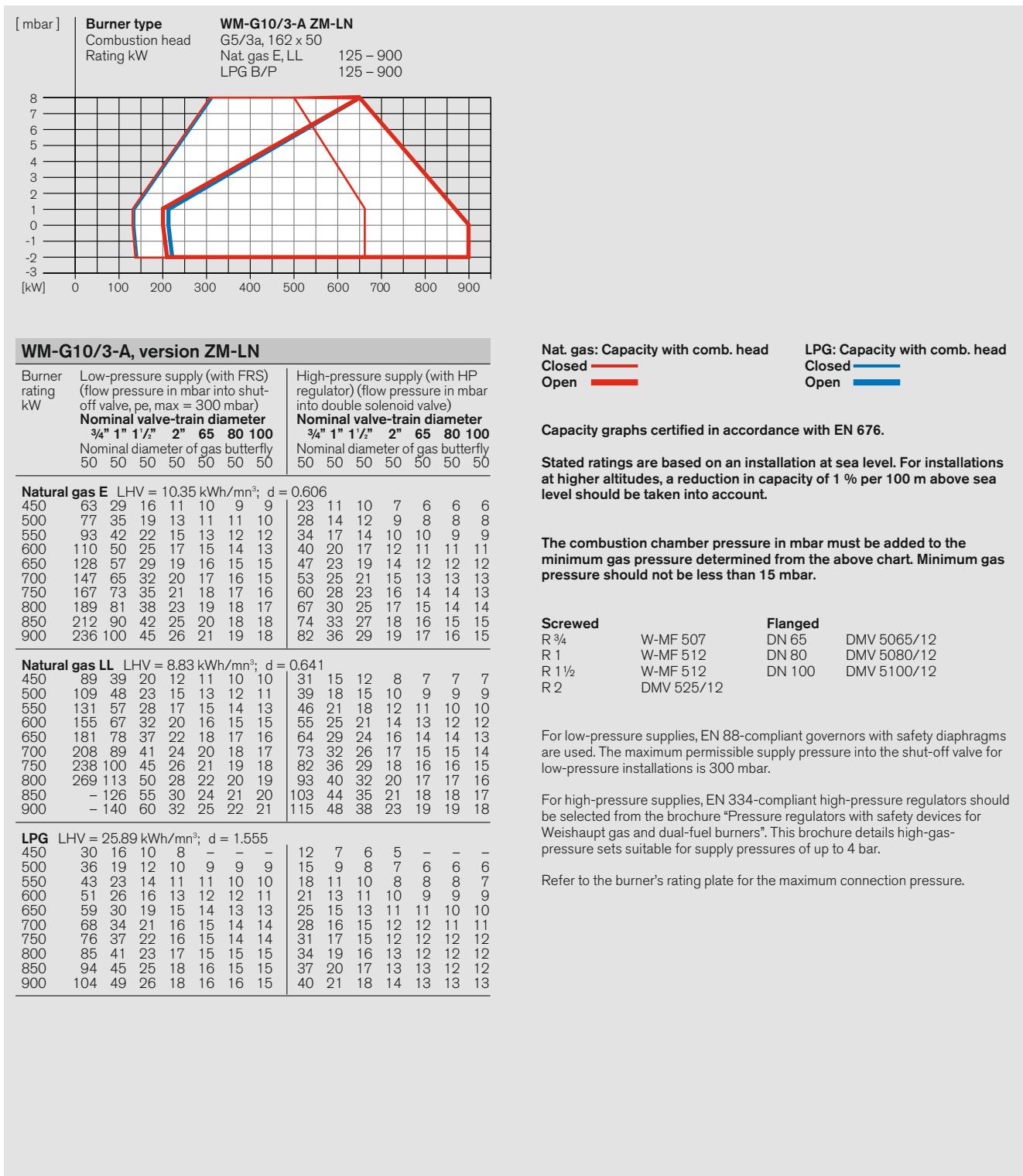
For low-pressure supplies, EN 88-compliant governors with safety diaphragms are used. The maximum permissible supply pressure into the shut-off valve for low-pressure installations is 300 mbar.

For high-pressure supplies, EN 334-compliant high-pressure regulators should be selected from the brochure "Pressure regulators with safety devices for Weishaupt gas and dual-fuel burners". This brochure details high-gas-pressure sets suitable for supply pressures of up to 4 bar.

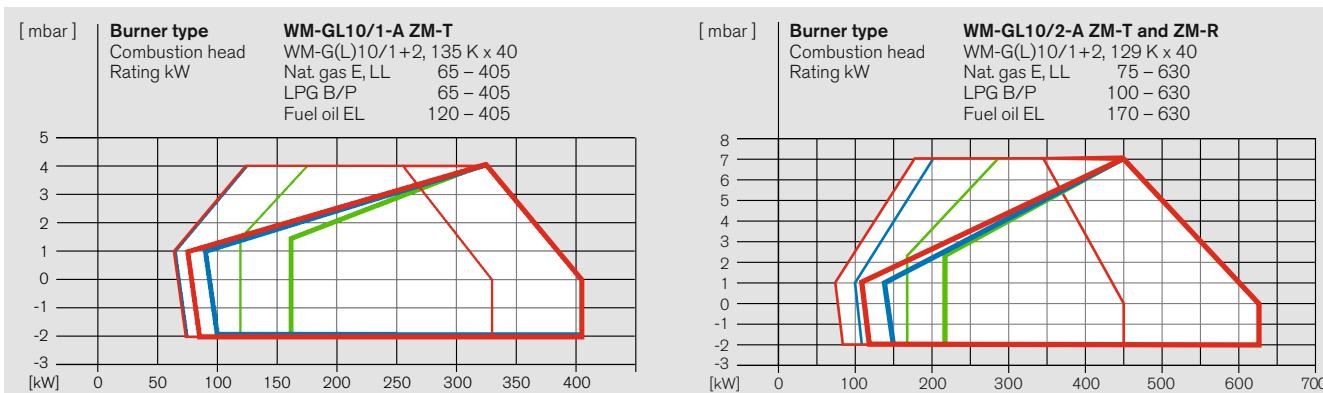
Refer to the burner's rating plate for the maximum connection pressure.

# Burner selection / gas valve train sizing WM-G10, version ZM-LN





# Burner selection / gas valve train sizing WM-GL10, versions ZM-T and ZM-R



## WM-GL10/1-A, version ZM-T

Burner rating kW	Low-pressure supply (with FRS) (flow pressure in mbar into shut-off valve, pe, max = 300 mbar)	High-pressure supply (with HP regulator) (flow pressure in mbar into double solenoid valve)
<b>Nominal valve-train diameter</b>	<b>3/4" 1" 1 1/2" 2"</b>	<b>Nominal valve-train diameter</b>
Nominal diameter of gas butterfly	40 40 40 40	Nominal diameter of gas butterfly

**Natural gas E** LHV = 10.35 kWh/mn<sup>3</sup>; d = 0.606

150	12	–	–	–	5	–	–	–
175	14	9	–	–	6	4	–	–
200	16	10	–	–	6	4	–	–
225	19	11	–	–	7	4	–	–
250	22	12	–	–	8	5	–	–
275	26	14	8	–	10	5	5	–
300	31	16	9	–	11	6	5	–
350	41	20	12	9	15	8	7	6
405	53	25	14	11	20	11	9	7

**Natural gas LL** LHV = 8.83 kWh/mn<sup>3</sup>; d = 0.641

150	15	10	–	–	7	5	–	–
175	18	11	8	–	8	5	5	–
200	22	12	9	–	9	6	5	–
225	26	14	9	–	10	6	5	–
250	31	16	10	–	12	6	6	–
275	37	18	11	8	13	7	6	5
300	43	21	12	9	16	9	7	6
350	57	27	15	11	21	11	10	7
405	75	35	19	13	28	14	12	9

**LPG** LHV = 25.89 kWh/mn<sup>3</sup>; d = 1.555

150	8	–	–	–	4	–	–	–
175	9	–	–	–	4	–	–	–
200	10	–	–	–	4	–	–	–
225	11	–	–	–	5	–	–	–
250	12	8	–	–	5	4	–	–
275	14	9	–	–	6	4	–	–
300	16	10	–	–	7	5	–	–
350	21	12	9	–	9	6	6	–
405	27	15	11	9	12	8	7	6

## WM-GL10/2-A, versions ZM-T and ZM-R

Burner rating kW	Low-pressure supply (with FRS) (flow pressure in mbar into shut-off valve, pe, max = 300 mbar)	High-pressure supply (with HP regulator) (flow pressure in mbar into double solenoid valve)
<b>Nominal valve-train diameter</b>	<b>3/4" 1" 1 1/2" 2" 65</b>	<b>Nominal valve-train diameter</b>
Nominal diameter of gas butterfly	40 40 40 40 40	Nominal diameter of gas butterfly

**Natural gas E** LHV = 10.35 kWh/mn<sup>3</sup>; d = 0.606

300	29	14	8	–	–	10	5	4	–
350	39	19	11	–	–	14	7	6	–
400	51	24	13	9	8	18	9	8	6
450	63	29	16	11	10	23	12	10	7
500	77	35	18	12	11	28	14	12	8
550	92	41	21	14	12	33	16	13	9
600	109	48	24	15	13	39	18	15	11
630	119	53	26	16	14	43	20	17	10

**Natural gas LL** LHV = 8.83 kWh/mn<sup>3</sup>; d = 0.641

300	42	20	11	–	–	15	7	6	–
350	56	26	14	10	9	20	10	8	6
400	72	33	17	12	10	26	13	11	8
450	90	41	21	14	12	33	16	13	10
500	110	49	24	16	14	40	19	16	11
550	132	58	28	18	15	47	22	18	13
600	155	68	32	20	17	55	26	21	14
630	171	74	35	21	18	60	28	23	15

**LPG** LHV = 25.89 kWh/mn<sup>3</sup>; d = 1.555

300	15	9	–	–	–	6	3	–	–
350	20	11	–	–	–	8	5	–	–
400	25	14	10	8	–	10	7	6	5
450	31	17	11	9	9	13	8	7	6
500	37	20	13	10	10	15	9	9	7
550	44	23	14	12	11	18	11	10	8
600	51	26	16	13	12	21	12	11	9
630	55	28	17	13	12	23	13	12	10

**Nat. gas:** Capacity with comb. head



**LPG:** Capacity with comb. head



**Fuel oil EL:** Capacity with comb. head

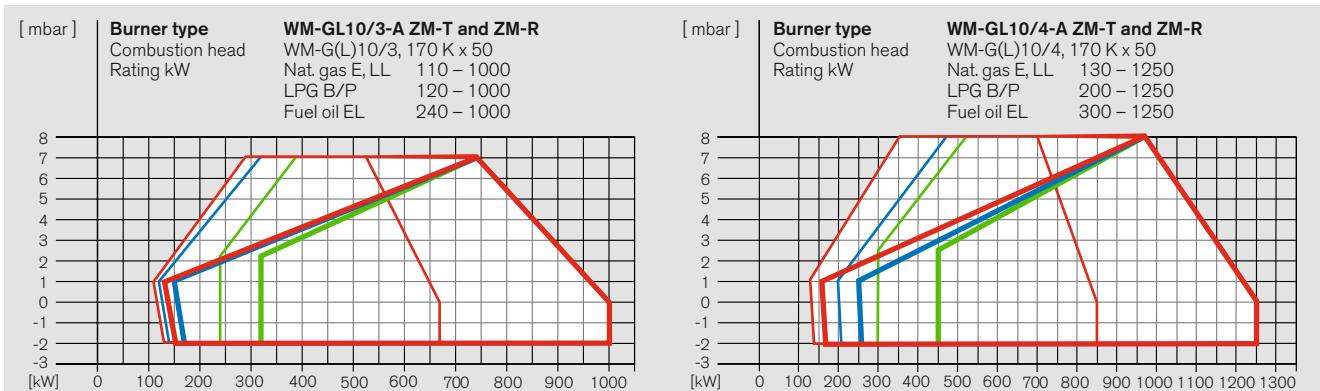


**Screwed**

R 3/4	W-MF 507
R 1	W-MF 512
R 1 1/2	W-MF 512
R 2	DMV 525/12

**Flanged**

DN 65	DMV 5065/12
DN 80	DMV 5080/12
DN 100	DMV 5100/12



#### WM-GL10/3-A, versions ZM-T and ZM-R

Burner rating kW	Low-pressure supply (with FRS) (flow pressure in mbar into shut-off valve, pe, max = 300 mbar)	High-pressure supply (with HP regulator) (flow pressure in mbar into double solenoid valve)
<b>Nominal valve-train diameter</b>	<b>3/4" 1" 1 1/2" 2" 65 80 100</b>	<b>Nominal valve-train diameter</b>
Nominal diameter of gas butterfly	50 50 50 50 50 50 50	Nominal diameter of gas butterfly

<b>Natural gas E</b>	LHV = 10.35 kWh/mn <sup>3</sup> ; d = 0.606
500	73 31 14 8 – –
550	88 37 17 10 – –
600	104 44 19 11 9 –
650	121 51 22 12 10 9 8
700	140 58 25 13 10 9 9
750	160 66 28 15 11 10 9
800	182 75 32 16 12 11 10
850	205 84 35 18 13 12 11
900	229 93 39 19 14 13 12
950	255 103 42 21 16 13 12
1000	282 114 46 23 17 14 13
<b>Natural gas LL</b>	LHV = 8.83 kWh/mn <sup>3</sup> ; d = 0.641
500	105 44 19 11 8 – –
550	126 52 23 12 10 9 –
600	149 62 26 14 11 10 9
650	175 72 30 16 12 11 10
700	202 82 35 18 13 12 11
750	231 94 39 20 15 13 12
800	262 106 44 22 16 14 13
850	296 119 49 24 17 15 14
900	–133 54 26 19 16 15
950	–148 60 28 20 17 16
1000	–163 65 31 22 18 17

<b>LPG</b>	LHV = 25.89 kWh/mn <sup>3</sup> ; d = 1.555
500	33 16 9 – – –
550	40 19 11 – – –
600	47 22 12 8 – –
650	54 25 13 9 8 –
700	62 29 15 10 9 8
750	71 32 17 11 10 9 9
800	80 36 18 12 10 10 10
850	90 40 20 13 11 11 10
900	100 44 22 14 12 11 11
950	111 49 24 15 13 12 11
1000	122 53 26 16 14 13 12

**Capacity graphs certified in accordance with EN 676.**

**Stated ratings are based on an installation at sea level. For installations at higher altitudes, a reduction in capacity of 1 % per 100 m above sea level should be taken into account.**

**The combustion chamber pressure in mbar must be added to the minimum gas pressure determined from the above chart. Minimum gas pressure should not be less than 15 mbar.**

#### WM-GL10/4-A, versions ZM-T and ZM-R

Burner rating kW	Low-pressure supply (with FRS) (flow pressure in mbar into shut-off valve, pe, max = 300 mbar)	High-pressure supply (with HP regulator) (flow pressure in mbar into double solenoid valve)
<b>Nominal valve-train diameter</b>	<b>1" 1 1/2" 2" 65 80 100</b>	<b>Nominal valve-train diameter</b>
Nominal diameter of gas butterfly	50 50 50 50 50 50	Nominal diameter of gas butterfly

<b>Natural gas E</b>	LHV = 10.35 kWh/mn <sup>3</sup> ; d = 0.606
600	45 20 12 10 9 8
700	60 27 15 12 11 11
800	77 34 19 15 14 13
900	95 41 21 17 15 14
1000	115 48 24 18 15 14
1100	137 55 26 19 16 15
1200	160 64 29 21 17 15
1250	173 68 31 21 18 16

<b>Natural gas LL</b>	LHV = 8.83 kWh/mn <sup>3</sup> ; d = 0.641
600	62 27 15 12 10 10
700	84 36 19 15 13 12
800	109 46 24 18 16 15
900	135 56 28 21 18 16
1000	164 66 31 23 19 17
1100	195 77 35 25 21 18
1200	230 90 40 27 22 19
1250	249 96 42 28 23 20

<b>LPG</b>	LHV = 25.89 kWh/mn <sup>3</sup> ; d = 1.555
600	22 12 8 – – –
700	28 14 10 8 – –
800	35 17 11 9 9 8
900	42 20 12 10 9 9
1000	51 23 13 11 10 9
1100	60 26 14 11 10 10
1200	69 30 16 12 11 10
1250	75 32 16 12 11 10

For low-pressure supplies, EN 88-compliant governors with safety diaphragms are used. The maximum permissible supply pressure into the shut-off valve for low-pressure installations is 300 mbar.

For high-pressure supplies, EN 334-compliant high-pressure regulators should be selected from the brochure "Pressure regulators with safety devices for Weishaupt gas and dual-fuel burners". This brochure details high-gas-pressure sets suitable for supply pressures of up to 4 bar.

Refer to the burner's rating plate for the maximum connection pressure.

# Scope of delivery

Description	WM-L10 T	WM-L10 R	WM-G10 ZM/LN	WM-GL10 ZM-T	WM-GL10 ZM-R
Burner housing, hinged flange, housing cover, Weishaupt burner motor, air-inlet housing, fan wheel, combustion head, ignition unit, ignition cable, ignition electrodes, combustion manager with control unit, flame sensor, stepping motors, flange gasket, limit switch on hinged flange, fixing screws	●	●	●	●	●
Digital combustion manager W-FM 50 W-FM 54 W-FM 100	● - ○	● - ○	● - ○ [● ZMI]	- ● ○	- ● ○
Valve proving via W-FM and pressure switch with electronic compound	-	-	●	●	●
Class A double gas solenoid valve	-	-	●	●	●
Gas butterfly valve		-	-	●	●
Air-pressure switch	-	-	●	●	●
Low-gas-pressure switch	-	-	●	●	●
Preset, capacity-based mixing assembly	●	●	●	●	●
Stepping motor for compound regulation of fuel and air with W-FM					
Stepping motor for air regulator	●	●	●	●	●
Stepping motor for gas butterfly valve	-	-	●	●	●
Stepping motor for oil regulator	-	●	-	-	●
Oil-pressure switch in return	-	●	-	-	●
Oil pump fitted to burner	●	●	-	●	●
Oil hoses	●	●	-	●	●
4 oil solenoid valves, oil regulator, nozzle head with premounted, spill-type nozzle	-	●	-	-	●
3 oil solenoid valves, three-stage nozzle head with premounted oil nozzle	● ○	-	-	● ●	-
1 additional safety solenoid valve					
Electromagnetic clutch	○	○	-	○	●
DOL motor contactor fitted to motor <sup>1)</sup>	●	●	●	●	●
IP 54 protection	●	●	●	●	●

EN 676 stipulates that gas filters and gas pressure regulators form part of the burner supply (see Weishaupt accessories list). Please enquire or see the special equipment section of this brochure for further burner executions.

- Standard
- Optional

<sup>1)</sup> The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

# Order numbers

## Oil burners, version T

Three-stage burner type	Order No.
WM-L10/1-A / T	211 110 10
WM-L10/2-A / T	211 110 20
WM-L10/3-A / T	211 110 30
WM-L10/4-A / T	211 110 40

DIN CERTCO: 5G1010/10

## Gas burners, version ZM-LN

Burner type	Version	DMV size	Order No.
WM-G10/1-A	ZM-LN	R ¾	217 112 10
		R 1	217 112 11
		R 1½	217 112 12
		R 2	217 112 13
WM-G10/2-A	ZM-LN	R ¾	217 115 10
		R 1	217 115 11
		R 1½	217 115 12
		R 2	217 115 13
		DN 65	217 115 14
WM-G10/3-A	ZM-LN	R ¾	217 118 10
		R 1	217 118 11
		R 1½	217 118 12
		R 2	217 118 13
		DN 65	217 118 14
		DN 80	217 118 15
		DN 100	217 118 16

CE-PIN: CE 0085BQ0027

## Oil burners, version R

Sliding-two-stage or modulating burner type	Order No.
-	-
WM-L10/2-A / R	215 110 20
WM-L10/3-A / R	215 110 30
WM-L10/4-A / R	215 110 40

DIN CERTCO: 5G1010/10

## Gas burners, version ZM

Burner type	Version	DMV size	Order No.
WM-G10/1-A	ZM	R ¾	217 111 10
		R 1	217 111 11
		R 1½	217 111 12
		R 2	217 111 13
WM-G10/2-A	ZM	R ¾	217 114 10
		R 1	217 114 11
		R 1½	217 114 12
		R 2	217 114 13
		DN 65	217 114 14
WM-G10/3-A	ZM	R ¾	217 117 10
		R 1	217 117 11
		R 1½	217 117 12
		R 2	217 117 13
		DN 65	217 117 14
		DN 80	217 117 15
		DN 100	217 117 16
WM-G10/4-A	ZM	R 1	217 120 11
		R 1½	217 120 12
		R 2	217 120 13
		DN 65	217 120 14
		DN 80	217 120 15
		DN 100	217 120 16

CE-PIN: CE 0085BQ0027

# Order numbers

## Dual-fuel burners, version ZM-T

Burner type	Version	DMV size	Order No.
WM-GL10/1-A	ZM-T	R ¾	218 111 10
		R 1	218 111 11
		R 1½	218 111 12
		R 2	218 111 13
WM-GL10/2-A	ZM-T	R ¾	218 112 10
		R 1	218 112 11
		R 1½	218 112 12
		R 2	218 112 13
		DN 65	218 112 14
WM-GL10/3-A	ZM-T	R ¾	218 113 10
		R 1	218 113 11
		R 1½	218 113 12
		R 2	218 113 13
		DN 65	218 113 14
		DN 80	218 113 15
		DN 100	218 113 16
WM-GL10/4-A	ZM-T	R 1	218 114 11
		R 1½	218 114 12
		R 2	218 114 13
		DN 65	218 114 14
		DN 80	218 114 15
		DN 100	218 114 16

**CE-PIN:** CE 0085BR0136

**DIN CERTCO:** 5G1025/11M

## Dual-fuel burners, version ZM-R

Burner type	Version	DMV size	Order No.
WM-GL10/2-A	ZM-R	R ¾	218 115 10
		R 1	218 115 11
		R 1½	218 115 12
		R 2	218 115 13
		DN 65	218 115 14
WM-GL10/3-A	ZM-R	R ¾	218 116 10
		R 1	218 116 11
		R 1½	218 116 12
		R 2	218 116 13
		DN 65	218 116 14
		DN 80	218 116 15
		DN 100	218 116 16
WM-GL10/4-A	ZM-R	R 1	218 117 11
		R 1½	218 117 12
		R 2	218 117 13
		DN 65	218 117 14
		DN 80	218 117 15
		DN 100	218 117 16

**CE-PIN:** CE 0085BR0136

**DIN CERTCO:** 5G1025/11M

# Special equipment WM-L10, version T

<b>Version T (three-stage)</b>		<b>WM-L10/1-A</b>	<b>WM-L10/2-A</b>	<b>WM-L10/3-A</b>	<b>WM-L10/4-A</b>
Pressure gauge with ball valve		210 030 18	210 030 18	210 030 18	210 030 18
Vacuum gauge with ball valve		210 030 19	210 030 19	210 030 19	210 030 19
Combustion-head extension	by 100 mm	210 030 16	210 030 00	210 030 02	210 030 04
	by 200 mm	210 030 17	210 030 01	210 030 03	210 030 05
Oil hoses, 1300 mm in lieu of 1000 mm		210 003 00	210 003 00	210 003 00	210 003 00
Two-stage operation with low-impact start or change-over		210 030 31	210 030 31	210 030 31	210 030 31
Air-inlet flange for duct connection, with LGW 10 air-pressure switch (LGW 50 also required)		210 030 20	210 030 20	210 030 20	210 030 20
LGW 50 air-pressure switch <sup>2)</sup>		210 030 08	210 030 08	210 030 08	210 030 08
VZO8 oil meter with additional safety shut-off device		210 030 07	210 030 07	210 030 07	210 030 07
VZO8 oil meter with low-frequency transmitter for external wiring and additional safety shut-off device		210 030 09	210 030 09	210 030 09	210 030 09
VZO8 oil meter with high-frequency transmitter for internal wiring (W-FM 50 or W-FM 200)		210 031 19	210 031 19	210 031 19	210 031 19
VZO8 oil meter with high-frequency transmitter for external wiring and additional safety shut-off device		210 031 10	210 031 10	210 031 10	210 031 10
ST 18/7 and ST 18/4 plug connections (W-FM 50/100/200)		210 030 13	210 030 13	210 030 13	210 030 13
ST 18/7 plug connection (W-FM 50 with KS20)		250 031 06	250 031 06	250 031 06	250 031 06
KS20 controller fitted to burner (W-FM 50)		250 033 15	250 033 15	250 033 15	250 033 15
W-FM 100 (suitable for continuous operation) <sup>2)</sup>	fitted	210 030 32	210 030 32	210 030 32	210 030 32
	loose	210 030 87	210 030 87	210 030 87	210 030 87
Solenoid valve as additional safety shut-off device <sup>2)</sup>		210 030 06	210 030 06	210 030 06	210 030 06
DSA58 pressure switch <sup>2)</sup>		210 030 23	210 030 23	210 030 23	210 030 23
QRI flame sensor in lieu of QRB <sup>2)</sup>		210 030 24	210 030 24	210 030 24	210 030 24
Integral capacity controller and analogue signal convertor for W-FM 100		110 017 18	110 017 18	110 017 18	110 017 18
W-FM 200 in lieu of W-FM 50, with integral capacity controller, analogue signal convertor, and VSD module, with optional fuel metering		210 030 10	210 030 10	210 030 10	210 030 10
D90 motor with 230 V contactor and overload protection <sup>1)</sup>		250 030 86	250 030 86	250 030 86	250 030 86
ABE with Chinese-character display, supplied loose (W-FM 100/200)		110 018 53	110 018 53	110 018 53	110 018 53
110 V control voltage		250 031 72	250 031 72	250 031 72	250 031 72

## Country-specific executions and special voltages on application

<sup>1)</sup> The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

<sup>2)</sup> Required for PED (97/23/EC) compliance

# Special equipment WM-L10, version R

<b>Version R (sliding-two-stage or modulating)</b>		<b>WM-L10/2-A</b>	<b>WM-L10/3-A</b>	<b>WM-L10/4-A</b>
Pressure gauge with ball valve on pump		210 000 92	210 000 92	210 000 92
Pressure gauge with ball valve in return		210 002 64	210 002 64	210 002 64
Combustion-head extension	by 100 mm	210 030 25	210 030 27	210 030 29
	by 200 mm	210 030 26	210 030 28	210 030 30
Oil hoses, 1300 mm in lieu of 1000 mm		210 003 00	210 003 00	210 003 00
Air-inlet flange for duct connection, with LGW 10 air-pressure switch (LGW 50 also required)		210 030 20	210 030 20	210 030 20
LGW 50 air-pressure switch <sup>3)</sup>		210 030 08	210 030 08	210 030 08
ST 18/7 and ST 18/4 plug connections (W-FM 50/100/200)		210 030 13	210 030 13	210 030 13
ST 18/7 plug connection (W-FM 50 with KS20)		250 031 06	250 031 06	250 031 06
KS20 controller fitted to burner (W-FM 50)		250 033 15	250 033 15	250 033 15
W-FM 100 (suitable for continuous operation) <sup>3)</sup>	fitted	210 030 38	210 030 38	210 030 38
	loose	210 030 87	210 030 87	210 030 87
DSA 58 pressure switch <sup>3)</sup>		210 030 23	210 030 23	210 030 23
QRI flame sensor in lieu of QRB <sup>3)</sup>		210 030 24	210 030 24	210 030 24
Integral capacity controller and analogue signal convertor for W-FM 100		110 017 18	110 017 18	110 017 18
W-FM 200 in lieu of W-FM 50 with integral capacity controller, analogue signal convertor, and VSD module, with optional fuel metering		210 030 39	210 030 39	210 030 39
VSD with integral frequency convertor (W-FM 50/200 required) <sup>1)</sup>		210 030 11	210 030 11	210 030 11
VSD with separate frequency convertor (W-FM 200 required) <sup>1)</sup> (See accessories list for frequency convertor)		210 030 12	210 030 12	210 030 12
D90 motor with 230 V contactor and overload protection <sup>2)</sup>		250 030 86	250 030 86	250 030 86
ABE with Chinese-character display, supplied loose (W-FM 100/200)		110 018 53	110 018 53	110 018 53
110 V control voltage		250 031 72	250 031 72	250 031 72

## Country-specific executions and special voltages on application

<sup>1)</sup> VSD with R version burners: General conditions for modulating capacity regulation when firing on oil

- Frequency: min. 35 Hz
- Turndown: max. 3:1 (limitations on burner size 10/4)

<sup>2)</sup> The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

<sup>3)</sup> Required for PED (97/23/EC) compliance

# Special equipment WM-G10, version ZM

<b>Version ZM</b>		<b>WM-G10/1-A</b>	<b>WM-G10/2-A</b>	<b>WM-G10/3-A</b>	<b>WM-G10/4-A</b>
Combustion-head extension	by 100 mm	250 030 00	250 030 03	250 030 06	250 030 09
	by 200 mm	250 030 01	250 030 04	250 030 07	250 030 10
	by 300 mm	250 030 02	250 030 05	250 030 08	250 030 11
Solenoid valve for air-pressure switch test for continuous-run fan or post-purge		250 030 21	250 030 21	250 030 21	250 030 21
High-gas-pressure switch <sup>2)</sup> (R <sup>3/4</sup> to R2 for low-pressure supplies)	GW 50 A6/1	250 033 30	250 033 30	250 033 30	250 033 30
	GW 150 A6/1	250 033 31	250 033 31	250 033 31	250 033 31
	GW 500 A6/1	250 033 32	250 033 32	250 033 32	250 033 32
High-gas-pressure switch <sup>2)</sup> (Flanged DMV/VGD for low-pressure supplies)	GW 50 A6/1	150 017 49	150 017 49	150 017 49	150 017 49
	GW 150 A6/1	150 017 50	150 017 50	150 017 50	150 017 50
	GW 500 A6/1	150 017 51	150 017 51	150 017 51	150 017 51
High-gas-pressure switch <sup>2)</sup> (Fitted to high-pressure regulator)	GW 50 A6/1	250 033 33	250 033 33	250 033 33	250 033 33
	GW 150 A6/1	250 033 34	250 033 34	250 033 34	250 033 34
	GW 500 A6/1	250 033 35	250 033 35	250 033 35	250 033 35
ST 18/7 and ST 18/4 plug connections (W-FM 50/100/200)		250 030 22	250 030 22	250 030 22	250 030 22
ST 18/7 plug connection (W-FM 50 with KS20)		250 031 06	250 031 06	250 031 06	250 031 06
Air-inlet flange for duct connection, with LGW air-pressure switch		250 030 24	250 030 24	250 030 24	250 030 24
KS20 controller fitted to burner (W-FM 50)		250 033 15	250 033 15	250 033 15	250 033 15
W-FM 100 (suitable for continuous operation) <sup>2)</sup> in lieu of W-FM 50	fitted	250 030 74	250 030 74	250 030 74	250 030 74
	loose	250 030 45	250 030 45	250 030 45	250 030 45
Integral capacity controller & analogue signal convertor for W-FM 100		110 017 18	110 017 18	110 017 18	110 017 18
W-FM 200 in lieu of W-FM 50 with integral capacity controller, analogue signal convertor, and VSD module, with optional fuel metering	fitted	250 030 75	250 030 75	250 030 75	250 030 75
	loose	250 030 48	250 030 48	250 030 48	250 030 48
VSD with integral frequency convertor (W-FM 50/200 required)		210 030 11	210 030 11	210 030 11	210 030 11
VSD with separate frequency convertor (W-FM 200 required) (See accessories list for frequency convertor)		210 030 12	210 030 12	210 030 12	210 030 12
D90 motor with 230 V contactor and overload protection <sup>1)</sup>		250 030 86	250 030 86	250 030 86	250 030 86
ABE with Chinese-character display, loose (W-FM 100/200)		110 018 53	110 018 53	110 018 53	110 018 53
110 V control voltage		250 031 72	250 031 72	250 031 72	250 031 72
Offset gas butterfly valve and DMV for vertical firing		250 032 96	250 032 96	250 032 96	250 032 96

## Country-specific executions and special voltages on application

<sup>1)</sup> The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

<sup>2)</sup> Required for PED (97/23/EC) compliance

# Special equipment

## WM-G10, version ZM-LN

<b>Version ZM-LN</b>		<b>WM-G10/1-A</b>	<b>WM-G10/2-A</b>	<b>WM-G10/3-A</b>
Combustion head extension	by 100 mm by 200 mm by 300 mm	250 030 12 250 030 13 250 030 14	250 030 15 250 030 16 250 030 17	250 030 18 250 030 19 250 030 20
Solenoid valve for air-pressure switch test for continuous-run fan or post-purge		250 030 21	250 030 21	250 030 21
High-gas-pressure switch <sup>2)</sup> (R <sup>3/4</sup> to R2 for low-pressure supplies)	GW 50 A6/1 GW 150 A6/1 GW 500 A6/1	250 033 30 250 033 31 250 033 32	250 033 30 250 033 31 250 033 32	250 033 30 250 033 31 250 033 32
High-gas-pressure switch <sup>2)</sup> (Flanged DMV/VGD for low-pressure supplies)	GW 50 A6/1 GW 150 A6/1 GW 500 A6/1	150 017 49 150 017 50 150 017 51	150 017 49 150 017 50 150 017 51	150 017 49 150 017 50 150 017 51
High-gas-pressure switch <sup>2)</sup> (Fitted to high-pressure regulator)	GW 50 A6/1 GW 150 A6/1 GW 500 A6/1	250 033 33 250 033 34 250 033 35	250 033 33 250 033 34 250 033 35	250 033 33 250 033 34 250 033 35
ST 18/7 and ST 18/4 plug connections (W-FM 50/100/200)		250 030 22	250 030 22	250 030 22
ST 18/7 plug connection (W-FM 50 with KS20)		250 031 06	250 031 06	250 031 06
Air-inlet flange for duct connection, with LGW air-pressure switch		250 030 24	250 030 24	250 030 24
KS20 controller fitted to burner (W-FM 50)		250 033 15	250 033 15	250 033 15
W-FM 100 (suitable for continuous operation) <sup>2)</sup>				
in lieu of W-FM 50	fitted loose	250 030 74 250 030 45	250 030 74 250 030 45	250 030 74 250 030 45
Int. capacity controller & analogue signal convertor for W-FM 100		110 017 18	110 017 18	110 017 18
W-FM 200 in lieu of W-FM 50 with integral capacity controller, analogue signal convertor, and VSD module, with optional fuel metering	fitted loose	250 030 75 250 030 48	250 030 75 250 030 48	250 030 75 250 030 48
VSD with integral frequency convertor (W-FM 50/200 required)		210 030 11	210 030 11	210 030 11
VSD with separate frequency convertor (W-FM 200 required) (See accessories list for frequency convertor)		210 030 12	210 030 12	210 030 12
D90 motor with 230 V contactor and overload protection <sup>1)</sup>		250 030 86	250 030 86	250 030 86
ABE with Chinese-character display, loose (W-FM 100/200)		110 018 53	110 018 53	110 018 53
110 V control voltage		250 031 72	250 031 72	250 031 72
Offset gas butterfly valve and DMV for vertical firing		250 032 96	250 032 96	250 032 96

### Country-specific executions and special voltages on application

<sup>1)</sup> The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

<sup>2)</sup> Required for PED (97/23/EC) compliance

# Special equipment WM-GL10, version ZM-T

<b>Version ZM-T</b>		<b>WM-GL10/1-A</b>	<b>WM-GL10/2-A</b>	<b>WM-GL10/3-A</b>	<b>WM-GL10/4-A</b>
Combustion head extension	by 100 mm	250 030 50	250 030 53	250 030 56	250 030 59
	by 200 mm	250 030 51	250 030 54	250 030 57	250 030 60
	by 300 mm	250 030 52	250 030 55	250 030 58	250 030 61
Solenoid valve for air-pressure switch test for continuous-run fan or post-purge		250 030 21	250 030 21	250 030 21	250 030 21
High-gas-pressure switch <sup>3)</sup> (R <sup>3/4</sup> to R2 for low-pressure supplies)	GW 50 A6/1	250 033 30	250 033 30	250 033 30	250 033 30
	GW 150 A6/1	250 033 31	250 033 31	250 033 31	250 033 31
	GW 500 A6/1	250 033 32	250 033 32	250 033 32	250 033 32
High-gas-pressure switch <sup>3)</sup> (Flanged DMV/VGD for low-pressure supplies)	GW 50 A6/1	150 017 49	150 017 49	150 017 49	150 017 49
	GW 150 A6/1	150 017 50	150 017 50	150 017 50	150 017 50
	GW 500 A6/1	150 017 51	150 017 51	150 017 51	150 017 51
High-gas-pressure switch <sup>3)</sup> (Fitted to high-pressure regulator)	GW 50 A6/1	250 033 33	250 033 33	250 033 33	250 033 33
	GW 150 A6/1	250 033 34	250 033 34	250 033 34	250 033 34
	GW 500 A6/1	250 033 35	250 033 35	250 033 35	250 033 35
ST 18/7 and ST 18/4 plug connections (W-FM 54)		250 031 99	250 031 99	250 031 99	250 031 99
ST 18/7 and ST 18/4 plug connections (W-FM 100/200)		250 032 01	250 032 01	250 032 01	250 032 01
Oil hoses, 1300 mm in lieu of 1000 mm		210 003 00	210 003 00	210 003 00	210 003 00
VZO8 oil meter without transmitter with additional safety shut-off device		250 030 46	250 030 46	250 030 46	250 030 46
VZO8 oil meter with low-frequency transmitter for external wiring		250 030 47	250 030 47	250 030 47	250 030 47
VZO8 oil meter with high-frequency transmitter for internal wiring (W-FM 54 or W-FM 200)		250 032 50	250 032 50	250 032 50	250 032 50
Two-stage in lieu of three-stage (low-impact start/changeover)		210 030 31	210 030 31	210 030 31	210 030 31
Electromagnetic clutch		250 030 44	250 030 44	250 030 44	250 030 44
Air-inlet flange for duct connection, with LGW air-pressure switch		210 030 20	210 030 20	210 030 20	210 030 20
Air-inlet flange for duct connection, with LGW air-pressure switch (in conjunction with electromagnetic clutch)		250 032 94	250 032 94	250 032 94	250 032 94
DSA58 minimum-pressure switch <sup>3)</sup> (in conjunction with W-FM 100/200)		250 030 82	250 030 82	250 030 82	250 030 82
W-FM 100 (suitable for continuous operation) in <sup>3)</sup> lieu of W-FM 54, with integral capacity controller and analogue signal convertor	fitted	250 031 78	250 031 78	250 031 78	250 031 78
	loose	250 031 93	250 031 93	250 031 93	250 031 93
W-FM 200 in lieu of W-FM 54 with integral capacity controller, analogue signal convertor and VSD module, with optional fuel metering	fitted	250 031 77	250 031 77	250 031 77	250 031 77
	loose	250 031 62	250 031 62	250 031 62	250 031 62
VSD with integral frequency convertor (W-FM 54/200 required) <sup>1)</sup>		210 030 11	210 030 11	210 030 11	210 030 11
VSD with separate frequency convertor (W-FM 200 required) (See accessories list for frequency convertor) <sup>1)</sup>		210 030 12	210 030 12	210 030 12	210 030 12
D90 motor with 230 V contactor and overload protection <sup>2)</sup>		250 030 86	250 030 86	250 030 86	250 030 86
ABE with Chinese-character display, loose (W-FM 100/200)		110 018 53	110 018 53	110 018 53	110 018 53
110 V control voltage (W-FM 100/200) (W-FM 54)		250 031 72 on application			
Offset gas butterfly valve and DMV for vertical firing		250 032 96	250 032 96	250 032 96	250 032 96

## Country-specific executions and special voltages on application

<sup>1)</sup> VSD with ZM-T version burners: When firing on oil (i.e. without modulating capacity regulation), operation at 100 % speed is recommended.

<sup>2)</sup> The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

<sup>3)</sup> Required for PED (97/23/EC) compliance

# Special equipment

## WM-GL10, version ZM-R

<b>Version ZM-R</b>		<b>WM-GL10/2-A</b>	<b>WM-GL10/3-A</b>	<b>WM-GL10/4-A</b>
Combustion head extenion	by 100 mm by 200 mm by 300 mm	250 030 62 250 030 63 250 030 64	250 030 65 250 030 66 250 030 67	250 030 68 250 030 69 250 030 70
Solenoid valve for air-pressure switch test for continuous-run fan or post-purge		250 030 21	250 030 21	250 030 21
High-gas-pressure switch <sup>3)</sup> (R <sup>3/4</sup> to R2 for low-pressure supplies)	GW 50 A6/1 GW 150 A6/1 GW 500 A6/1	250 033 30 250 033 31 250 033 32	250 033 30 250 033 31 250 033 32	250 033 30 250 033 31 250 033 32
High-gas-pressure switch <sup>3)</sup> (Flanged DMV/VGD for low-pressure supplies)	GW 50 A6/1 GW 150 A6/1 GW 500 A6/1	150 017 49 150 017 50 150 017 51	150 017 49 150 017 50 150 017 51	150 017 49 150 017 50 150 017 51
High-gas-pressure switch <sup>3)</sup> (Fitted to high-pressure regulator)	GW 50 A6/1 GW 150 A6/1 GW 500 A6/1	250 033 33 250 033 34 250 033 35	250 033 33 250 033 34 250 033 35	250 033 33 250 033 34 250 033 35
ST 18/7 and ST 18/4 plug connections (W-FM 54/100/200)		250 030 22	250 030 22	250 030 22
Oil hoses, 1300 mm in lieu of 1000 mm		210 003 00	210 003 00	210 003 00
Air-inlet flange for duct connection, with LGW air-pressure switch		210 030 20	210 030 20	210 030 20
DSA58 minimum-pressure switch in supply <sup>3)</sup> (in conjunction with W-FM 100/200)		210 030 23	210 030 23	210 030 23
W-FM 100 (suitable for continuous operation) <sup>3)</sup> in lieu of W-FM 54	fitted loose	250 031 76 250 031 93	250 031 76 250 031 93	250 031 76 250 031 93
Integral capacity controller and analogue signal convertor for W-FM 100		110 017 18	110 017 18	110 017 18
W-FM 200 in lieu of W-FM 54 with integral capacity controller, analogue signal convertor and VSD module with optional fuel metering	fitted loose	250 031 77 250 031 63	250 031 77 250 031 63	250 031 77 250 031 63
VSD with integral frequency convertor (W-FM 54/200 required) <sup>1)</sup>		210 030 11	210 030 11	210 030 11
VSD with separate frequency convertor (W-FM 200 required) (See accessories list for frequency convertor) <sup>1)</sup>		210 030 12	210 030 12	210 030 12
D90 motor with 230 V contactor and overload protection <sup>2)</sup>		250 030 86	250 030 86	250 030 86
ABE with Chinese-character display, supplied loose (W-FM 100/200)		110 018 53	110 018 53	110 018 53
110 V control voltage (W-FM 100/200) (W-FM 54)		250 031 72 on application	250 031 72 on application	250 031 72 on application
Offset gas butterfly valve and DMV for vertical firing		250 032 96	250 032 96	250 032 96

### Country-specific executions and special voltages on application

<sup>1)</sup> VSD with ZM-R version burners: General conditions for modulating capacity regulation when firing on oil  
 – Frequency: min. 35 Hz  
 – Turndown: max. 3:1 (limitations on burner sizes 10/3 & 10/4)

<sup>2)</sup> The necessary motor protection can be provided either by a motor protection switch  
 (supplied and fitted into a panel by others), or with integral motor  
 overload protection (see special equipment).

<sup>3)</sup> Required for PED (97/23/EC) compliance

# Technical data

## Oil burners

Oil burners		WM-L10/1-A / T	WM-L10/2-A / T WM-L10/2-A / R	WM-L10/3-A / T WM-L10/3-A / R	WM-L10/4-A / T WM-L10/4-A / R
Burner motor <sup>1)</sup>	Weishaupt type	WM-D 90/90-2/1K0	WM-D 90/90-2/1K0	WM-D 90/90-2/1K5	WM-D 90/90-2/1K5
Nominal rating	kW	1.0	1.0	1.5	1.5
Nominal current	A	2.2	2.2	3.2	3.2
Motor protection switch <sup>2)</sup> (with overload protection)	Type (e.g.) A minimum	MS132 - 2,5 6A gG/T (external)	MS132 - 2,5 6A gG/T (external)	MS132 - 4,0 10A gG/T (external)	MS132 - 4,0 10A gG/T (external)
Speed (50 Hz)	rpm	2900	2900	2880	2880
Combustion manager	Type	W-FM 50	W-FM 50	W-FM 50	W-FM 50
Flame monitoring	Type	QRB	QRB	QRB	QRB
Air/oil stepping motor	Type	STE 50	STE 50	STE 50	STE 50
Integral pump max. flow rate	Type l/h	AL 75C 130	AL 75C 130	AL 95C 130	AL 95C 150
	Type l/h	–	AJV4 200	AJV6 290	AJV6 290
NOx Class per EN 267		2	2	2	2
Oil hoses	DN / Length	8 / 1000	8 / 1000	8 / 1000	8 / 1000
Weight	kg (T) (R)	approx. 51 –	approx. 51 approx. 55	approx. 51 approx. 55	approx. 51 approx. 55

<sup>1)</sup> The electrical motors are high-efficiency IE2 motors in accordance with Commission Regulation (EC) No. 640/2009

<sup>2)</sup> The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

### Voltages and frequencies:

The burners are equipped as standard for three-phase alternating current, 400 V, 3 ~, 50 Hz. Other voltages and frequencies are available on application.

### Standard burner motor:

Insulation Class F, IP 54 protection.

# Technical data

## Gas burners

<b>Gas burners</b>		<b>WM-G10/1-A ZM</b> <b>WM-G10/1-A ZM-LN</b>	<b>WM-G10/2-A ZM</b> <b>WM-G10/2-A ZM-LN</b>	<b>WM-G10/3-A ZM</b> <b>WM-G10/3-A ZM-LN</b>	<b>WM-G10/4-A ZM</b>
Burner motor <sup>1)</sup>	Weishaupt type	WM-D 90/90-2/1K0	WM-D 90/90-2/1K0	WM-D 90/90-2/1K5	WM-D 90/90-2/1K5
Nominal rating	kW	1.0	1.0	1.5	1.5
Nominal current	A	2.2	2.2	3.2	3.2
Motor protection switch <sup>2)</sup> (with overload protection)	Type (e.g.) A minimum	MS132 - 2,5 6A gG/T (external)	MS132 - 2,5 6A gG/T (external)	MS132 - 4,0 10A gG/T (external)	MS132 - 4,0 10A gG/T (external)
Speed (50 Hz)	rpm	2900	2900	2880	2880
Combustion manager	Type	W-FM 50	W-FM 50	W-FM 50	W-FM 50
Flame monitoring	Type	ION	ION	ION	ION
Air/gas stepping motor	Type	STE 50	STE 50	STE 50	STE 50
NOx Class per EN 676	ZM / ZM-LN	2 / 3	2 / 3	2 / 3	2 / -
Weight	kg	approx. 60	approx. 60	approx. 60	approx 60

<sup>1)</sup> The electrical motors are high-efficiency IE2 motors in accordance with Commission Regulation (EC) No. 640/2009

<sup>2)</sup> The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

### Voltages and frequencies:

The burners are equipped as standard for three-phase alternating current, 400 V, 3 ~, 50 Hz. Other voltages and frequencies are available on application.

### Standard burner motor:

Insulation Class F, IP 54 protection.

# Technical data

## Dual-fuel burners

<b>Dual-fuel burners, version ZM-T</b>		<b>WM-GL10/1-A</b>	<b>WM-GL10/2-A</b>	<b>WM-GL10/3-A</b>	<b>WM-GL10/4-A</b>
Burner motor <sup>1)</sup>	Weishaupt type	WM-D 90/90-2/1K0	WM-D 90/90-2/1K0	WM-D 90/90-2/1K5	WM-D 90/90-2/1K5
Nominal rating	kW	1.0	1.0	1.5	1.5
Nominal current	A	2.2	2.2	3.2	3.2
Motor protection switch <sup>2)</sup> (with overload protection)	Type (e.g.) A minimum	MS132 - 2,5 6A gG/T (external)	MS132 - 2,5 6A gG/T (external)	MS132 - 4,0 10A gG/T (external)	MS132 - 4,0 10A gG/T (external)
Speed (50 Hz)	rpm	2900	2900	2880	2880
Combustion manager	Type	W-FM 54	W-FM 54	W-FM 54	W-FM 54
Flame monitoring		QRA2	QRA2	QRA2	QRA2
Air/gas stepping motor	Type	STE50	STE50	STE50	STE50
NOx Class per EN 267 / EN 676		2/2	2/2	2/2	2/2
Weight	kg	approx. 62	approx. 62	approx. 62	approx. 62
Integral pump max. flow rate	Type l/h	AL75 130	AL75 130	AL95 150	AJ6 290
Oil hoses	DN / Length	8 / 1000	8 / 1000	8 / 1000	8 / 1000

<b>Dual-fuel burners, version ZM-R</b>		<b>WM-GL10/2-A</b>	<b>WM-GL10/3-A</b>	<b>WM-GL10/4-A</b>
Burner motor <sup>1)</sup>	Weishaupt type	WM-D 90/90-2/1K0	WM-D 90/90-2/1K5	WM-D 90/90-2/1K5
Nominal rating	kW	1.0	1.5	1.5
Nominal current	A	2.2	3.2	3.2
Motor protection switch <sup>2)</sup> (with overload protection)	Type (e.g.) A minimum	MS132 - 2,5 6A gG/T (external)	MS132 - 4,0 10A gG/T (external)	MS132 - 4,0 10A gG/T (external)
Speed (50 Hz)	rpm	2900	2880	2880
Combustion manager	Type	W-FM 54	W-FM 54	W-FM 54
Flame monitoring		QRA2	QRA2	QRA2
Air/gas/oil stepping motor	Type	STE50	STE50	STE50
NOx Class per EN 267 / EN 676		2/2	2/2	2/2
Weight	kg	approx. 62	approx. 62	approx. 62
Integral pump max. flow rate	Type l/h	AJV4 200	AJV6 290	AJV6 290
Oil hoses	DN / Länge	8 / 1000	8 / 1000	8 / 1000

<sup>1)</sup> The electrical motors are high-efficiency IE2 motors in accordance with Commission Regulation (EC) No. 640/2009

<sup>2)</sup> The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

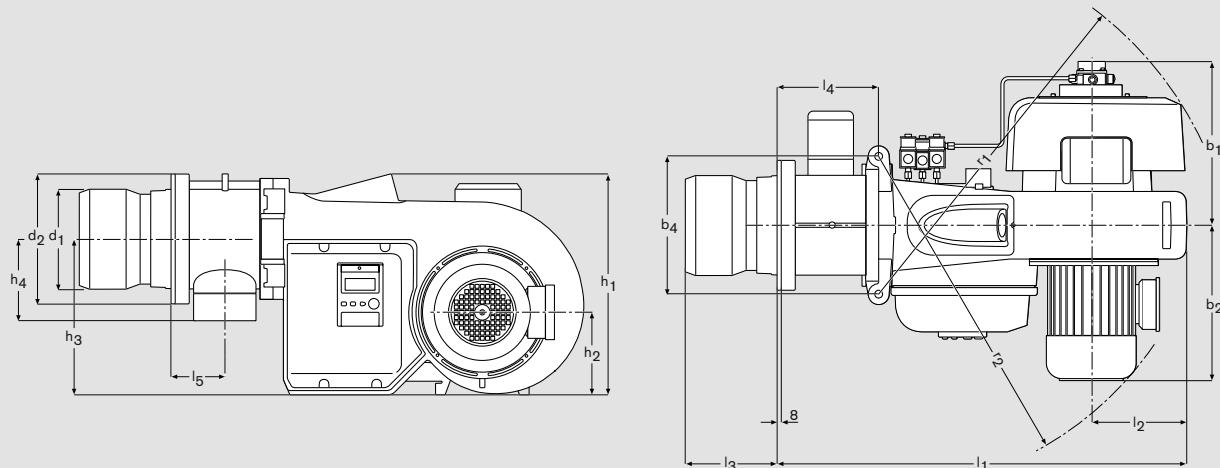
#### Voltages and frequencies:

The burners are equipped as standard for three-phase alternating current, 400 V, 3 ~, 50 Hz. Other voltages and frequencies are available on application.

#### Standard burner motor:

Insulation Class F, IP 54 protection.

# Dimensions

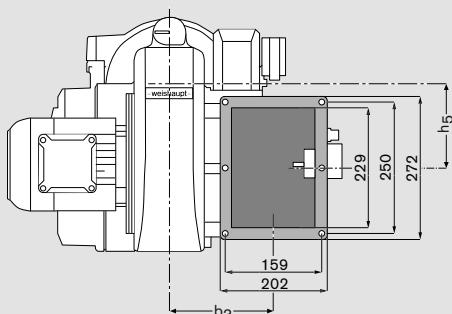


Burner Type	Dimensions in mm													
	$l_1$	$l_2$	$l_3$	$l_4$	$l_5$	$b_1$ <sup>1)</sup>	$b_2$	$b_3$	$b_4$	$h_1$	$h_2$	$h_3$	$h_4$	$h_5$
WM-L10/1-A / T	659	205	118 - 138	38	-	307	323	197	270	445	167	313	-	153
WM-L10/2-A / T	659	205	127 - 147	38	-	307	323	197	270	445	167	313	-	153
WM-L10/3-A / T	659	205	147 - 167	38	-	307	323	197	270	445	167	313	-	153
WM-L10/4-A / T	659	205	148 - 168	38	-	307	323	197	270	445	167	313	-	153
WM-L10/2-A / R	659	205	131 - 146	38	-	307	352	197	270	445	167	313	-	153
WM-L10/3-A / R	659	205	156 - 171	38	-	307	352	197	270	445	167	313	-	153
WM-L10/4-A / R	659	205	151 - 166	38	-	307	352	197	270	445	167	313	-	153
WM-G10/1-A ZM	813	205	171 - 178	188	98	307	279	197	270	445	167	313	140	153
WM-G10/2-A ZM	813	205	158 - 178	188	98	307	279	197	270	445	167	313	140	153
WM-G10/3-A ZM	833	205	199 - 224	208	108	307	279	197	270	445	167	313	162	153
WM-G10/4-A ZM	833	205	199 - 224	208	108	307	279	197	270	445	167	313	162	153
WM-G10/1-A ZM-LN	793	205	129 - 144	169	88	307	279	197	270	445	167	313	130	153
WM-G10/2-A ZM-LN	813	205	132 - 143	188	98	307	279	197	270	445	167	313	140	153
WM-G10/3-A ZM-LN	833	205	177 - 197	208	108	307	279	197	270	445	167	313	162	153
WM-GL10/1-A ZM-T	813	205	171 - 178	188	98	307	323	197	270	445	167	313	140	153
WM-GL10/2-A ZM-T	813	205	158 - 178	188	98	307	323	197	270	445	167	313	140	153
WM-GL10/3-A ZM-T	833	205	199 - 224	208	108	307	323	197	270	445	167	313	162	153
WM-GL10/4-A ZM-T	833	205	199 - 224	208	108	307	323	197	270	445	167	313	162	153
WM-GL10/2-A ZM-R	813	205	158 - 178	188	98	307	482 <sup>2)</sup>	197	270	445	167	313	140	153
WM-GL10/3-A ZM-R	833	205	199 - 224	208	108	307	482 <sup>2)</sup>	197	270	445	167	313	162	153
WM-GL10/4-A ZM-R	833	205	199 - 224	208	108	307	482 <sup>2)</sup>	197	270	445	167	313	162	153

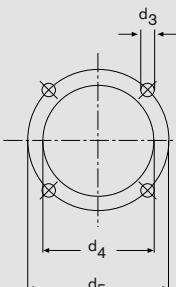
<sup>1)</sup> Excluding electromagnetic clutch (pump with electromagnetic clutch: plus 130 mm)

<sup>2)</sup> Including electromagnetic clutch

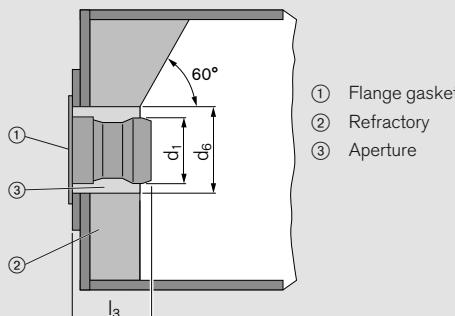
Rear of  
ducted-air flange



Mounting-plate  
drilling dimensions



Heat-exchanger preparation



The refractory (2) must not protrude beyond the front edge of the combustion head. It may however be tapered (min. 60°).

Burner Type	Dimensions in mm								Nominal diameter of gas butterfly
	r <sub>1</sub>	r <sub>2</sub>	d <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	d <sub>4</sub>	d <sub>5</sub>	d <sub>6</sub>	
WM-L10/1-A / T	718	682	140	242	M10	165	186	170	–
WM-L10/2-A / T	718	682	140	242	M10	165	186	170	–
WM-L10/3-A / T	718	682	160	242	M10	185	210	190	–
WM-L10/4-A / T	718	682	180	242	M10	185	210	220	–
WM-L10/2-A / R	718	682	160	242	M10	165	186	170	–
WM-L10/3-A / R	718	682	180	242	M10	185	210	190	–
WM-L10/4-A / R	718	682	180	242	M10	185	210	220	–
WM-G10/1-A ZM	718	682	160	212	M10	165	186	190	DN40
WM-G10/2-A ZM	718	682	160	212	M10	165	186	190	DN40
WM-G10/3-A ZM	718	682	200	260	M10	210	235	240	DN50
WM-G10/4-A ZM	718	682	218	260	M10	220	235	250	DN50
WM-G10/1-A ZM-LN	718	682	127	195	M8	135	160 – 170	160	DN25
WM-G10/2-A ZM-LN	718	682	160	212	M10	165	186	190	DN40
WM-G10/3-A ZM-LN	718	682	200	260	M10	210	235	240	DN50
WM-GL10/1-A ZM-T	718	682	160	212	M10	165	186	190	DN40
WM-GL10/2-A ZM-T	718	682	160	212	M10	165	186	190	DN40
WM-GL10/3-A ZM-T	718	682	200	260	M10	210	235	240	DN50
WM-GL10/4-A ZM-T	718	682	218	260	M10	220	235	250	DN50
WM-GL10/2-A ZM-R	764	682	160	212	M10	165	186	190	DN40
WM-GL10/3-A ZM-R	764	682	200	260	M10	210	235	240	DN50
WM-GL10/4-A ZM-R	764	682	218	260	M10	220	235	250	DN50

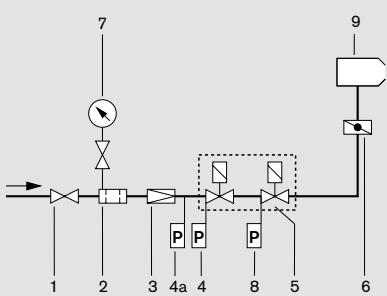
All dimensions are approximate.

Weishaupt reserve the right to make changes in light of future developments

# Fuel systems

## Gas-side fuel system

W-FM 50/100/200



- 1 Ball valve <sup>1)</sup>
  - 2 Gas filter <sup>1)</sup>
  - 3 Pressure regulator, (LP) or (HP) <sup>1)</sup>
  - 4 Low-gas-pressure switch
  - 4a High-gas-pressure switch <sup>1)</sup>
  - 5 Double solenoid valve (DMV)
  - 6 Gas butterfly valve
  - 7 Pressure gauge with push-button valve <sup>1)</sup>
  - 8 Valve-proving pressure switch
  - Burner

<sup>1)</sup> Not included in burner price

## Layout of the valve train

On boilers with hinged doors, the valve train must be mounted on the opposite side to the boiler-door hinges.

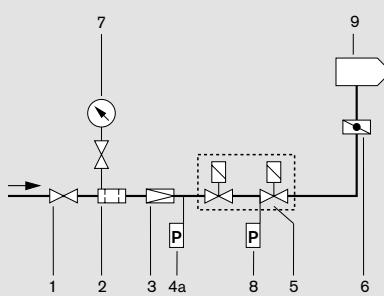
## Compensator

To enable a tension free mounting of the valve train, the fitting of a compensator is recommended.

### **Break points in the valve train**

Break points in the valve train should be provided to enable the door of the heat exchanger to be swung open. The main gas line is best separated at the compensator.

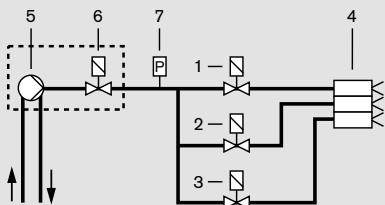
W-FM 54



- 1 Ball valve<sup>1)</sup>
  - 2 Gas filter<sup>1)</sup>
  - 3 Pressure regulator, (LP) or (HP)<sup>1)</sup>
  - 4a High-gas-pressure switch<sup>1)</sup>
  - 5 Double solenoid valve (DMV)
  - 6 Gas butterfly valve
  - 7 Pressure gauge with push-button valve<sup>1)</sup>
  - 8 Valve-proving/low-gas-pressure switch
  - 9 Burner

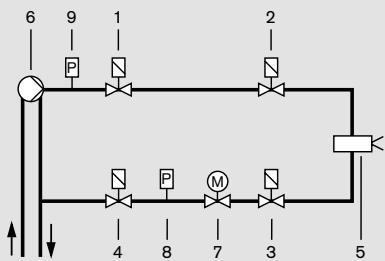
## **Oil-side fuel system**

Version (ZM-)T



- 1 Stage 1 solenoid valve
  - 2 Stage 2 solenoid valve
  - 3 Stage 2 solenoid valve
  - 4 Nozzle head with 3 oil atomising nozzles
  - 5 Burner-mounted oil pump
  - 6 Separate safety solenoid valve – WM-GL 10/4 only
  - 7 Pressure switch in supply (optional)

Version (ZM-)R



- 1 Normally closed solenoid valve  
1<sup>st</sup> shut-off device in supply
  - 2 Normally closed solenoid valve  
2<sup>nd</sup> shut-off device in supply
  - 3 Normally closed solenoid valve  
1<sup>st</sup> shut-off device in return
  - 4 Normally closed solenoid valve  
2<sup>nd</sup> shut-off device in return
  - 5 Nozzle head with spill-type nozzle
  - 6 Burner-mounted oil pump
  - 7 Oil regulator
  - 8 Pressure switch in return
  - 9 Pressure switch in supply (optional)

# ZMI-version Weishaupt monarch® burners

## More power in compact form

The ZMI version of the Weishaupt WM-G10 monarch® burner was developed especially with industrial applications in mind. This burner, with its large turndown range, is designed for use on process plant.

The burner can achieve a turndown of up to 15:1 and its output, within its operating range, is matched to current heat demand.

### Fuels

Natural Gas E  
Natural Gas LL  
LPG B/P

The suitability of fuels of differing quality must be confirmed in advance with Weishaupt.

### Notes on operation

ZMI-version burners are only suitable for use on process plant if the following fundamental conditions are met:

- The flame must not be impeded in the combustion chamber by process-specific flue-gas recirculation or by secondary air.
- A flue-gas sampling point must be available prior to dilution by any other sources.
- A flame viewing port must be available.
- A gas-flow meter/throughput indicator is essential for setting the burner.
- Additional requirements can be found on datasheet 8-1 in the Weishaupt technical folder.

### Zero governor

The ZMI version of the Weishaupt WM-G10 gas burner is additionally equipped with a zero governor. The zero governor is connected to the burner's airflow upstream of the fan by a flexible impulse line.

A higher pressure from the burner's fan results in a higher gas pressure at the outlet of the zero governor. A lower fan pressure results in a lower gas pressure at the outlet of the zero governor.



### Certification

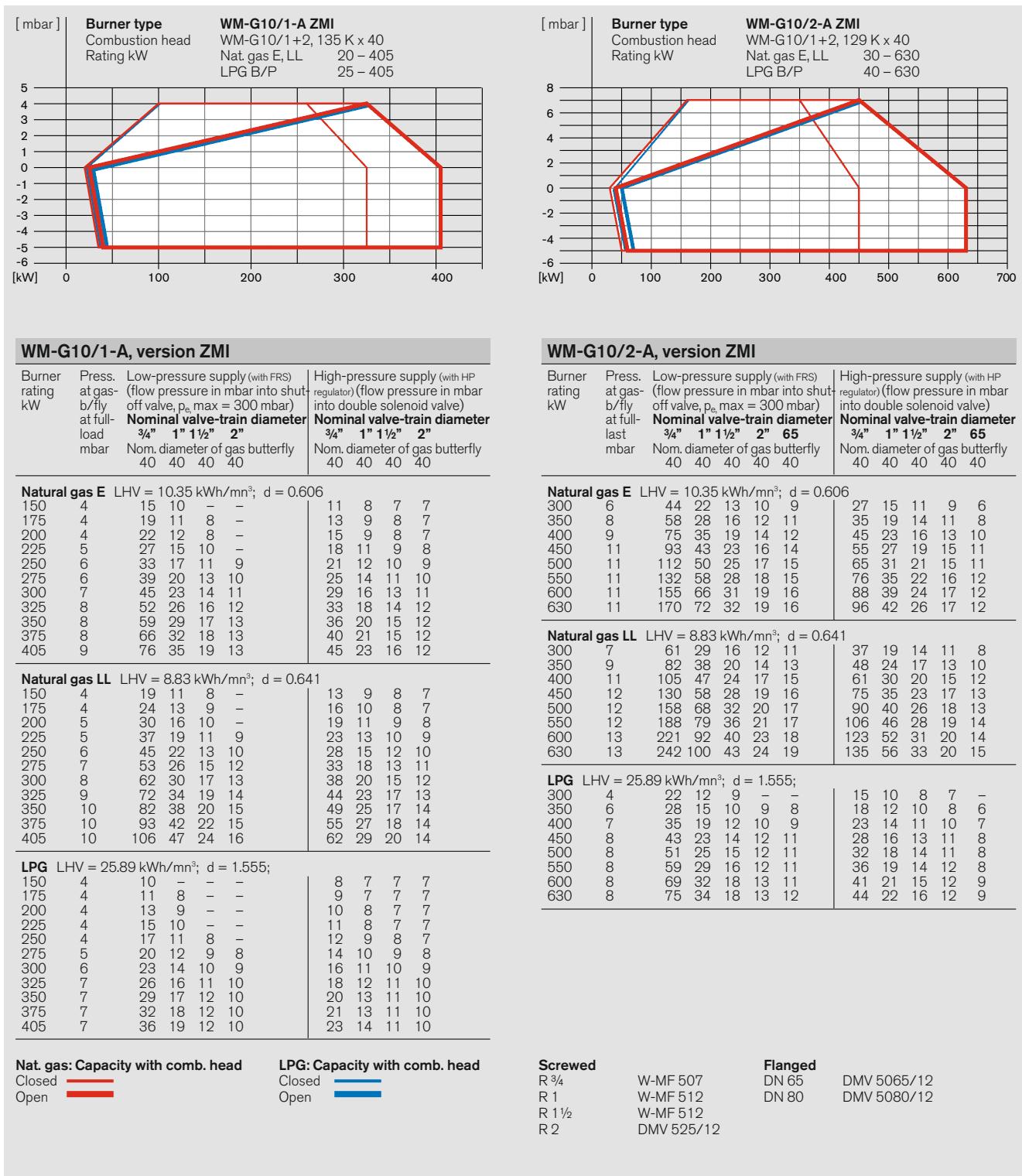
Weishaupt WM-G10 ZMI burners are not type-tested. The burner's safety equipment meets the requirements of EN 676.

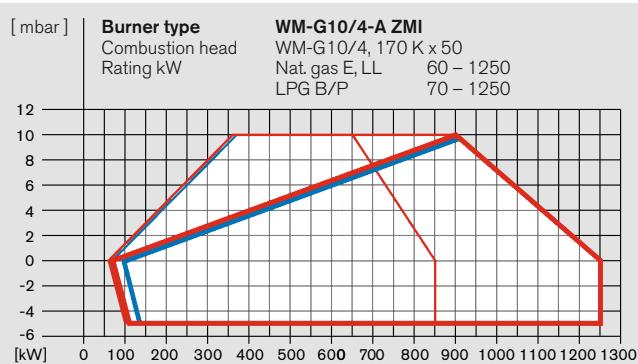
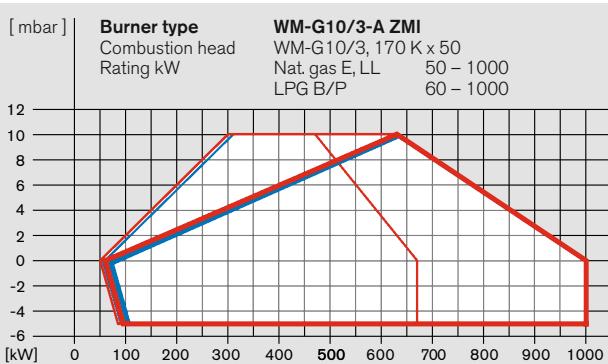
If an approval inspection is required, this should be arranged with the appropriate body by the plant operator.

The burners conform to the following EU directives:

- Machinery Directive 2006/42/EC
- Electromagnetic Compatibility Directive 2004/108/EC
- Low Voltage Directive 2006/95/EC
- Pressure Equipment Directive 97/23/EC
- The burners carry a CE mark

# Burner selection / gas valve train sizing WM-G10, version ZMI





#### WM-G10/3-A, version ZMI

Burner rating kW	Press. at gas-b/fly at full-load mbar	Low-pressure supply (with FRS) (flow pressure in mbar into shut-off valve, $p_e$ , max = 300 mbar)	High-pressure supply (with HP regulator) (flow pressure in mbar into double solenoid valve)
		Nominal valve-train diameter 3/4" 1" 1 1/2" 2" 65 80	Nom. diameter of gas butterfly 50 50 50 50 50 50
Natural gas E	LHV = 10.35 kWh/mn³; d = 0.606		
500	7	108 46 21 13 11 10	61 27 17 12 8 7
550	8	130 55 25 15 12 12	73 32 20 13 5 9
600	9	154 64 29 17 14 13	86 37 23 15 10 10
650	10	179 75 33 19 15 14	100 43 26 17 12 11
700	11	206 85 36 21 16 15	115 48 28 18 12 11
750	11	235 96 40 22 17 15	130 53 30 18 13 12
800	11	– 107 44 23 17 15	– 59 33 19 13 12
850	11	– 119 48 24 18 15	– 65 35 20 13 12
900	11	– 132 52 26 18 16	– 71 38 21 14 12
950	11	– 146 56 27 19 16	– 78 41 22 14 13
1000	11	– 160 61 29 20 17	– 85 44 23 14 13

Natural gas LL	LHV = 8.83 kWh/mn³; d = 0.641	
500	8	154 64 28 16 13 12
550	9	185 76 33 18 14 13
600	11	219 90 38 21 16 15
650	12	– 104 43 24 18 16
700	12	– 119 48 25 19 16
750	12	– 134 53 27 19 17
800	12	– 151 59 29 20 17
850	13	– 169 65 31 21 18
900	13	– 188 71 33 22 19
950	13	– 208 78 35 23 19
1000	13	– 229 85 38 24 20

LPG	LHV = 25.89 kWh/mn³; d = 1.555;	
500	6	48 23 13 10 9 8
550	7	58 27 15 11 10 9
600	7	68 32 17 12 11 10
650	8	79 36 19 13 12 11
700	9	91 41 21 14 13 12
750	9	102 45 22 15 13 12
800	9	115 50 24 15 13 12
850	9	128 55 25 16 13 12
900	9	142 60 27 16 13 12
950	9	157 65 29 17 13 12
1000	9	173 71 31 17 14 12

**Capacity graphs certified in accordance with EN 676.**

**Stated ratings are based on an installation at sea level. For installations at higher altitudes, a reduction in capacity of 1 % per 100 m above sea level should be taken into account.**

**The combustion chamber pressure in mbar must be added to the minimum gas pressure determined from the above chart. Minimum gas pressure should not be less than 15 mbar.**

#### WM-G10/4-A, version ZMI

Burner rating kW	Press. at gas-b/fly at full-load mbar	Low-pressure supply (with FRS) (flow pressure in mbar into shut-off valve, $p_e$ , max = 300 mbar)	High-pressure supply (with HP regulator) (flow pressure in mbar into double solenoid valve)
		Nominal valve-train diameter 1" 1 1/2" 2" 65 80	Nom. diameter of gas butterfly 50 50 50 50 50
Natural gas E	LHV = 10.35 kWh/mn³; d = 0.606		
600	7	62 26 15 12 10	35 20 13 8 8
700	9	83 34 19 14 13	46 26 16 10 10
800	11	107 43 23 17 15	58 32 19 13 12
900	12	133 53 27 20 17	72 39 22 15 14
1000	14	163 64 31 22 19	87 46 25 17 15
1100	14	194 74 35 24 20	102 53 27 18 16
1200	15	228 86 39 26 21	119 61 30 19 17
1250	15	247 92 41 27 22	128 65 31 20 18

**Natural gas LL** LHV = 8.83 kWh/mn³; d = 0.641

Natural gas LL	LHV = 8.83 kWh/mn³; d = 0.641		
600	8	87 35 18 14 12	48 26 15 10 9
700	10	117 46 23 17 15	63 34 19 12 11
800	12	151 59 29 20 17	81 43 23 15 14
900	15	189 73 35 24 20	100 53 27 18 16
1000	16	231 87 40 27 23	121 62 31 21 18
1100	17	– 103 46 30 24	– 73 35 22 20
1200	18	– 119 52 33 26	– 84 39 24 21
1250	18	– 128 55 34 27	– 90 41 25 22

**LPG** LHV = 25.89 kWh/mn³; d = 1.555;

LPG	LHV = 25.89 kWh/mn³; d = 1.555;		
600	5	29 14 10 8	18 12 9 5 5
700	6	38 18 12 10 9	23 15 11 7 7
800	8	48 22 14 12 11	29 18 12 8 8
900	9	60 27 16 13 12	35 21 14 10 9
1000	10	72 32 18 15 13	41 25 16 11 10
1100	10	85 36 20 15 14	47 27 17 11 11
1200	10	99 40 21 16 14	54 30 18 12 11
1250	10	106 43 22 16 14	58 32 18 12 11

For low-pressure supplies, EN 88-compliant governors with safety diaphragms are used. The maximum permissible supply pressure into the shut-off valve for low-pressure installations is 300 mbar.

For high-pressure supplies, EN 334-compliant high-pressure regulators should be selected from the brochure "Pressure regulators with safety devices for Weishaupt gas and dual-fuel burners". This brochure details high-gas-pressure sets suitable for supply pressures of up to 4 bar.

Refer to the burner's rating plate for the maximum connection pressure.

# Order numbers

Burner Type	Version	DMV size	Order No.
WM-G10/1-A	ZMI	R ¾	217 113 10
		R 1	217 113 11
		R 1½	217 113 12
		R 2	217 113 13
WM-G10/2-A	ZMI	R ¾	217 116 10
		R 1	217 116 11
		R 1½	217 116 12
		R 2	217 116 13
		DN 65	217 116 14
WM-G10/3-A	ZMI	R ¾	217 119 10
		R 1	217 119 11
		R 1½	217 119 12
		R 2	217 119 13
		DN 65	217 119 14
		DN 80	217 119 15
WM-G10/4-A	ZMI	R 1	217 121 11
		R 1½	217 121 12
		R 2	217 121 13
		DN 65	217 121 14
		DN 80	217 121 15

See page 16 for scope of delivery

# Special equipment

## Technical data

Special equipment		WM-G10/1-A ZMI	WM-G10/2-A ZMI	WM-G10/3-A ZMI	WM-G10/4-A ZMI
Combustion head extension	by 100 mm	250 030 00	250 030 03	250 030 06	250 030 09
	by 200 mm	250 030 01	250 030 04	250 030 07	250 030 10
	by 300 mm	250 030 02	250 030 05	250 030 08	250 030 11
Solenoid valve for air-pressure switch test for continuous-run fan or post purge		250 030 21	250 030 21	250 030 21	250 030 21
High-gas-pressure switch fitted to flanged elbow	GW 50 A6/1	250 007 59	250 007 59	250 007 59	250 007 59
ST 18/7 and ST 18/4 plug connections		250 030 22	250 030 22	250 030 22	250 030 22
Air-inlet flange for duct connection, with LGW air-pressure switch		250 030 24	250 030 24	250 030 24	250 030 24
Integral capacity controller and analogue signal convertor for W-FM 100		110 017 18	110 017 18	110 017 18	110 017 18
W-FM 200 in lieu of W-FM 100 with integral capacity controller, analogue signal convertor, and VSD module with optional fuel metering	fitted	250 030 72	250 030 72	250 030 72	250 030 72
	loose	on application	on application	on application	on application
VSD with integral frequency convertor (W-FM 200 required)		210 030 11	210 030 11	210 030 11	210 030 11
VSD with separate frequency convertor (W-FM 200 required) (See accessories list for frequency convertor)		210 030 12	210 030 12	210 030 12	210 030 12
D90 motor with 230 V contactor and overload protection <sup>1)</sup>		250 030 86	250 030 86	250 030 86	250 030 86
ABE with Chinese-character display, supplied loose		110 018 53	110 018 53	110 018 53	110 018 53
110 V control voltage		250 031 72	250 031 72	250 031 72	250 031 72

### Country-specific executions and special voltages on application

<sup>1)</sup> The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

Technical data		WM-G10/1-A	WM-G10/2-A	WM-G10/3-A	WM-G10/4-A
Burner motor <sup>1)</sup>	Weishaupt type	WM-D 90/90-2/1K0	WM-D 90/90-2/1K0	WM-D 90/90-2/1K5	WM-D 90/90-2/1K5
Nominal rating	kW	1.0	1.0	1.5	1.5
Nominal current	A	2.2	2.2	3.2	3.2
Motor protection switch <sup>2)</sup> or motor prefusing <sup>2)</sup> (with overload protection)	Type (e.g.)	MS132 - 2,5	MS132 - 2,5	MS132 - 4,0	MS132 - 4,0
	A minimum	10A gG/T (external)	10A gG/T (external)	10A gG/T (external)	10A gG/T (external)
Speed (50 Hz)	rpm	2900	2900	2880	2880
Combustion manager	Type	W-FM 100	W-FM 100	W-FM 100	W-FM 100
Flame monitoring	Type	ION	ION	ION	ION
Air/gas stepping motor	Type	SQM 45	SQM 45	SQM 45	SQM 45
Weight (excl. DMV, zero governor, & fittings) kg		approx. 60	approx. 60	approx. 60	approx. 60

<sup>1)</sup> The electrical motors are high-efficiency IE2 motors in accordance with Commission Regulation (EC) No. 640/2009.

<sup>2)</sup> The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

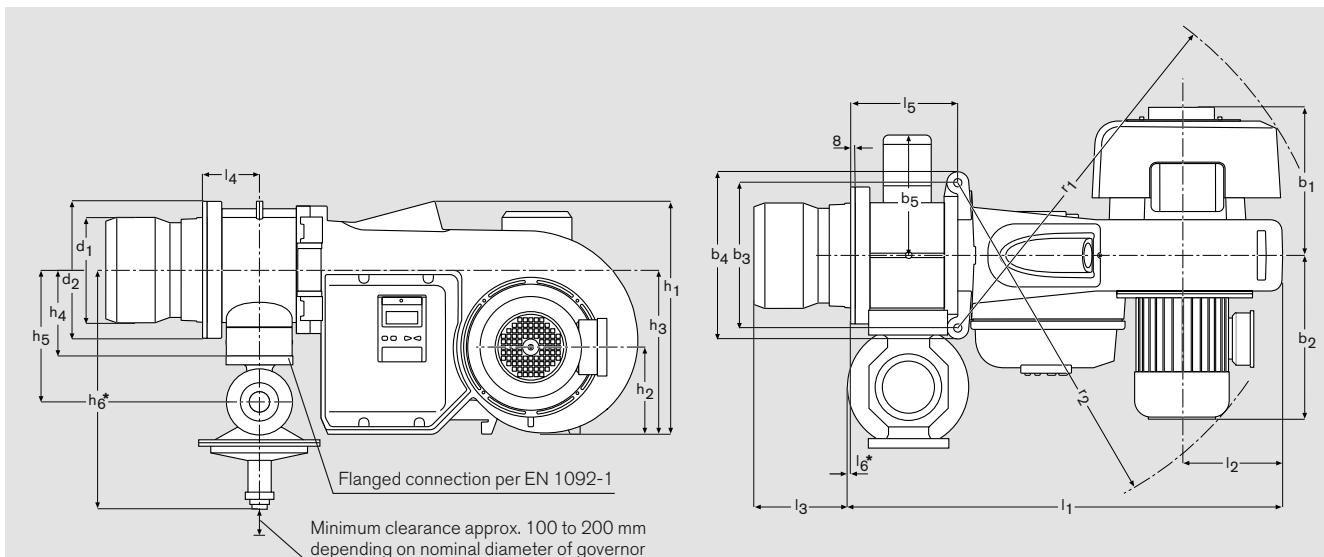
### Voltages and frequencies:

The burners are equipped as standard for three-phase alternating current, 400 V, 3 ~, 50 Hz. Other voltages and frequencies are available on application.

### Standard burner motor:

Insulation Class F, IP 54 protection.

# Dimensions



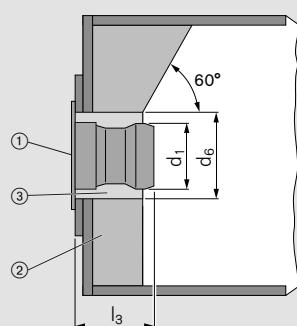
Size	Dimensions in mm										$h_1$	$h_2$	$h_3$	$h_4$	$h_5$	
	$l_1$	$l_2$	$l_3$	$l_4$	$l_5$	Rp ¾	Rp 1	$l_6^*$ for DN Rp 1½	Rp 2	65	80					
10/1	813	205	171-178	98	188	-	-	-	27	45	45	445	167	313	140	252
10/2	813	205	158-178	98	188	-	-	-	27	45	45	445	167	313	140	252
10/3	833	205	199-224	108	208	-	-	-	17	35	35	445	167	313	162	284
10/4	833	205	199-224	108	228	-	-	-	17	35	35	445	167	313	162	284

Size	Dimensions in mm										$b_1$	$b_2$	$b_3$	$b_4$	$b_5$	$r_1$	$r_2$	$d_1$	$d_2$	$d_3$	$d_4$	$d_5$	$d_6$
	$h_6^*$ for DN Rp ¾	Rp 1	Rp 1½	Rp 2	65	80																	
10/1	360	380	433	486	-	-	279	307	270	312	232	718	682	160	212	M10	165	186	190				
10/2	391	411	464	517	562	-	279	307	270	312	232	718	682	160	212	M10	165	186	190				
10/3	435	455	508	561	594	594	279	307	270	312	240	718	682	200	260	M10	210	235	240				
10/4	-	455	508	561	594	594	279	307	270	312	240	718	682	218	260	M10	220	235	250				

All dimensions are approximate. Weishaupt reserve the right to make changes in light of future developments

\* If the protrusion of the zero governor may foul the appliance mounting plate, then a spacer ring must be interposed between the plate and the burner flange (see accessories list). It should be noted that combustion head dimension  $l_3$  is thereby reduced by the depth of the spacer ring.

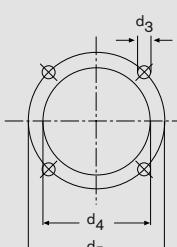
## Heat-exchanger preparation



- ① Flange gasket
- ② Refractory
- ③ Aperture

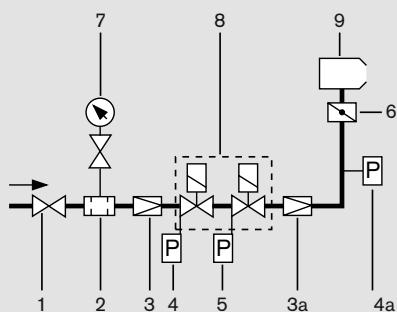
The refractory (2) must not protrude beyond the front edge of the combustion head. It may however be tapered (min. 60°).

## Mounting-plate drilling dimensions



# Fuel system

## Layout of the valve train



### Legend:

- 1 Ball valve \*
  - 2 Gas filter
  - 3 Pressure regulator, (LP) \* or (HP) \*
  - 3a Zero governor with impulse line
  - 4 Low-gas-pressure switch.
  - 4a High-gas-pressure switch \*
  - 5 Valve-proving pressure switch
  - 6 Gas butterfly valve
  - 7 Pressure gauge with push-button valve \*
  - 8 Double solenoid valve (DMV)
  - 9 Burner
- \* Not included in burner price

## Layout of the valve train

On boilers with hinged doors, the valve train must be mounted on the opposite side to the boiler-door hinges.

## Compensator

To enable a tension free mounting of the valve train, the fitting of a compensator is recommended.

## Break points in the valve train

Break points in the valve train should be provided to enable the door of the heat exchanger to be swung open. The main gas line is best separated at the compensator.

## Support of the valve train

The valve train should be properly supported in accordance with the site conditions. See the Weishaupt accessories list for various valve-train-support components.

## Gas meter

A gas meter must be installed to measure gas consumption during commissioning.

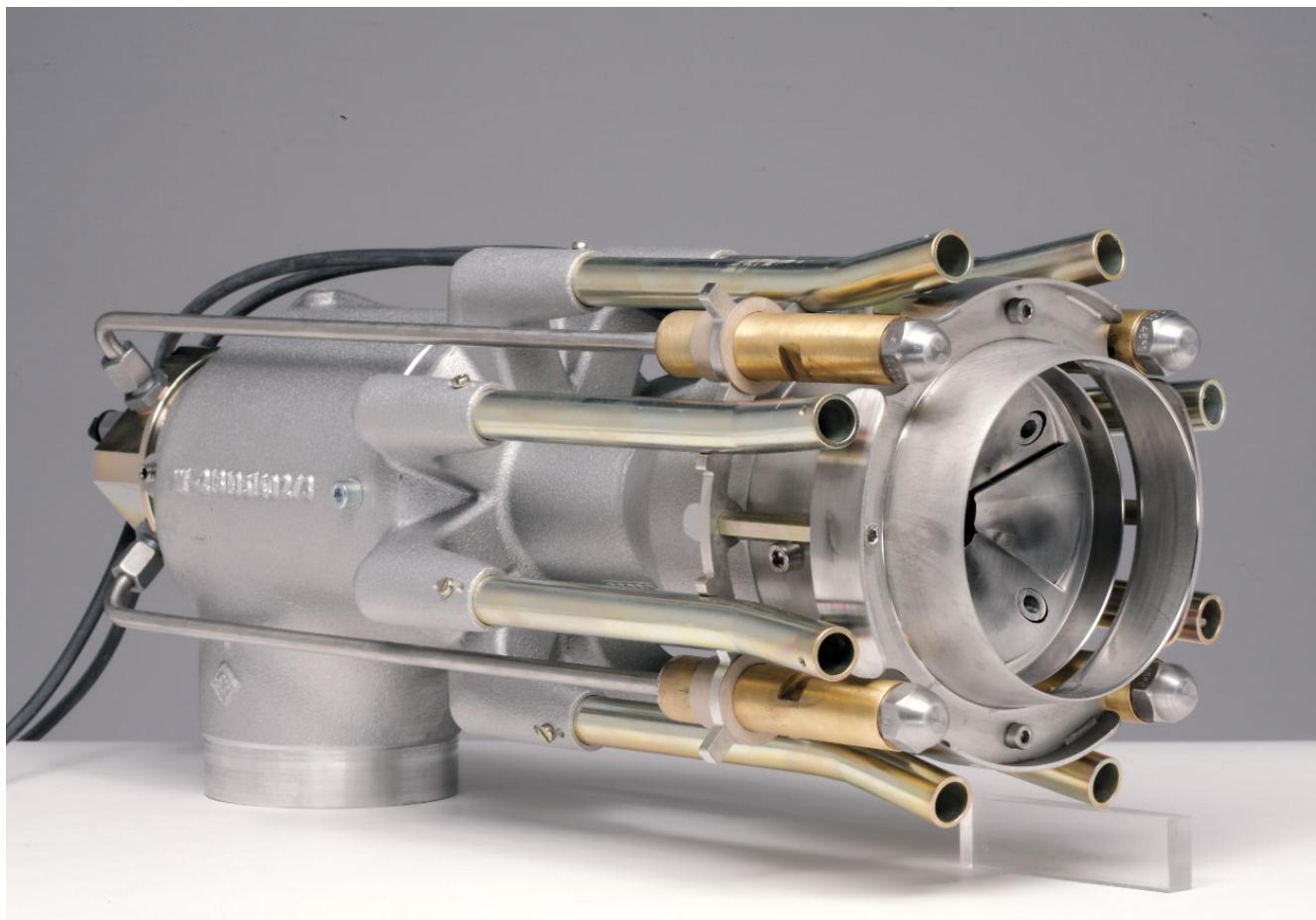
## Model designation

**WM – G 10 / 3 – A /ZMI**

G = Gas	Size	Capacity	Mark	ZM = Sliding-two-stage operation I = Turndown approx.18:1 No CE-PIN.
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Weishaupt monarch® burner series

# Saving fuel, reducing emissions: Patented multiflam® technology



**Weishaupt's patented multiflam® technology enables large combustion plant to comply with very low emission limits without the need for expensive additional equipment. This reduction in emissions is achieved through the use of an innovative mixing assembly and fuel distribution.**

Weishaupt multiflam® burners have been proving themselves in the field for more than 10 years. They are especially suited to markets with stringent emission limits.

The latest monarch® burners are now bringing this technology to medium-capacity ranges, combining flexibility with extremely low emissions.

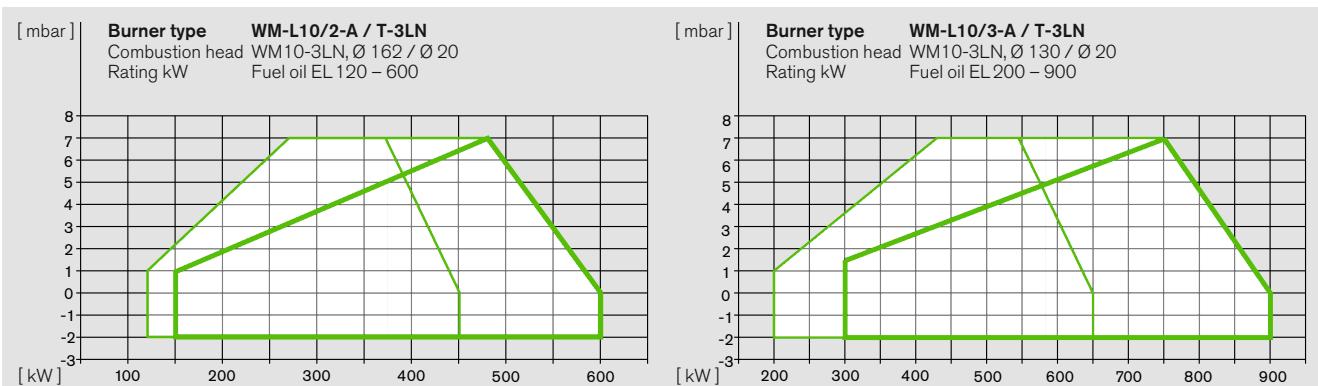
#### **Exemplary emissions**

3LN, multiflam®-version burners reduce NO<sub>x</sub> emissions below the already good levels that can be achieved with a standard mixing assembly. These additional reductions are achieved using a special mixing assembly with fuel distribution.

Good combustion figures also depend on combustion chamber geometry, volumetric loading and boiler design (three-pass type). Certain conditions (including, for example, combustion chamber loading, measurement tolerances, temperature, pressure, humidity etc.) must be observed in order for a guarantee of emission levels to be given.

# Burner selection

## WM-L10, version 3LN (multiflam<sup>®</sup>)



### Fuel oil EL: Capacity with combustion head

Closed

Open

### For oil:

Capacity graphs certified in accordance with EN 267.

Stated ratings are based on an air temperature of 20 °C and an installation altitude of 500 m above sea level.

Stated oil throughputs are based on a calorific value of 11.91 kWh/kg for fuel oil EL.

### Voltages and frequencies:

The burners are equipped as standard for three-phase alternating current, 400 V, 3 ~, 50 Hz. Other voltages and frequencies are available on application.

### Standard burner motor:

Insulation Class F, IP 54 protection.

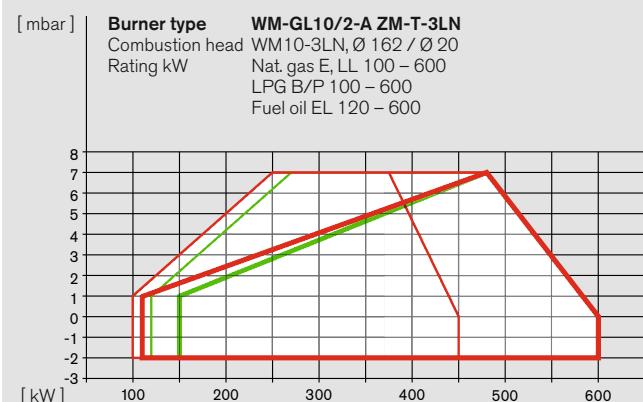
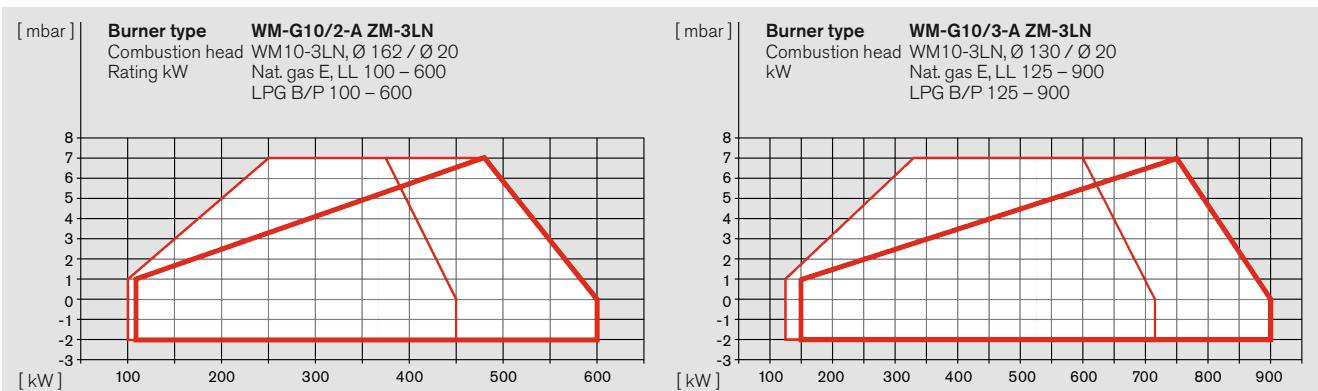
### DIN CERTCO certification:

The burners have been type-tested by an independent body (TÜV-Süd) and certified by DIN CERTCO.

**Turndown, EL**      **max. 3:1**

# Burner selection

## WM-G10 and WM-GL10, vers. 3LN (multiflam<sup>®</sup>)



**Nat. gas: Capacity with comb. head**  
Closed — Red line  
Open — Red line

**Fuel oil EL: Capacity with comb. head**  
Closed — Green line  
Open — Green line

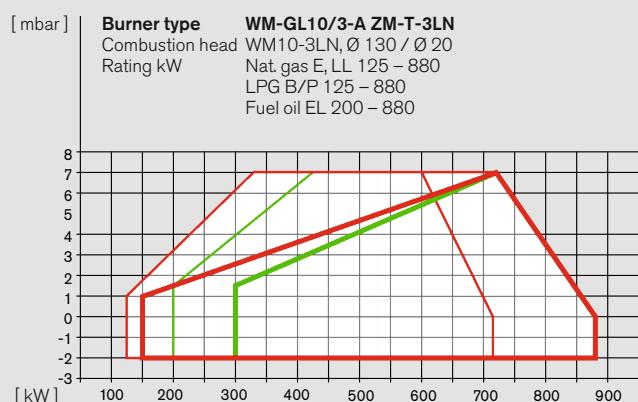
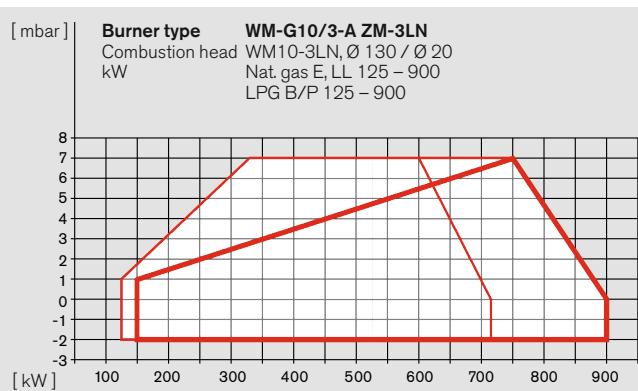
### For gas:

The capacity graphs are certified in accordance with EN 676.

Stated ratings are based on an installation at sea level. For installations at higher altitudes, a reduction in capacity of 1 % per 100 m above sea level should be taken into account.

### Voltages and frequencies:

The burners are equipped as standard for three-phase alternating current, 400 V, 3 ~, 50 Hz. Other voltages and frequencies are available on application.



### Standard burner motor:

Insulation Class F, IP 54 protection.

### DIN CERTCO certification:

The burners have been type-tested by an independent body (TÜV-Süd) and certified by DIN CERTCO.

**Turndown, Gas**      **max. 6:1**  
**EL**                        **max. 3:1**

# Gas valve train sizing WM-G10 and WM-GL10, vers. 3LN (multiflam®)

## WM-G(L)10/2-A, version ZM-3LN (multiflam®)

Burner rating kW	Low pressure supply (with FRS) (flow pressure in mbar into shut-off valve, $p_e$ , max = 300 mbar)	High pressure supply (with HP regulator) (flow pressure in mbar into double solenoid valve)
	<b>Nominal valve train diameter</b> $\frac{3}{4}'' \quad 1'' \quad 1\frac{1}{2}'' \quad 2'' \quad 65$	<b>Nominal valve train diameter</b> $\frac{3}{4}'' \quad 1'' \quad 1\frac{1}{2}'' \quad 2'' \quad 65$
	Nominal diameter of gas butterfly	Nominal diameter of gas butterfly
50 50 50 50 50	50 50 50 50 50	50 50 50 50 50

**Natural gas E** LHV = 10.35 kWh/mn³; d = 0.606

300	31	16	10	-	-	12	7	6	-	-
350	42	21	13	10	9	16	9	8	7	6
400	53	27	16	12	11	21	12	11	9	8
450	66	32	19	14	13	26	15	13	10	10
500	81	39	22	16	14	31	17	15	12	11
550	96	45	25	18	16	37	20	17	13	13
600	113	52	28	20	18	43	23	20	15	14

**Natural gas LL** LHV = 8.83 kWh/mn³; d = 0.641

300	43	21	13	10	9	16	9	8	6	6
350	58	28	16	12	11	22	12	11	8	8
400	75	36	20	14	13	29	16	14	11	10
450	93	44	24	17	15	36	19	17	13	12
500	114	53	29	20	18	44	23	20	15	14
550	137	63	33	23	20	52	27	23	18	17
600	161	74	39	26	23	61	32	27	20	19

**LPG** LHV = 25.89 kWh/mn³; d = 1.555

300	17	11	9	-	-	8	6	5	-	-
350	22	14	10	9	9	10	8	7	6	6
400	28	17	13	11	11	13	10	9	8	8
450	35	21	15	13	13	17	12	11	10	10
500	42	25	18	16	15	20	15	14	12	12
550	50	30	21	18	18	25	18	17	15	15
600	62	38	28	24	23	32	24	23	21	20

### Screwed

R $\frac{3}{4}$	W-MF 507	DN 65	DMV 5065/12
R 1	W-MF 512	DN 80	DMV 5080/12
R 1½	W-MF 512	DN 100	DMV 5100/12
R 2	DMV 525/12		

### Flanged

DN 65	DMV 5065/12
DN 80	DMV 5080/12
DN 100	DMV 5100/12

The combustion chamber pressure in mbar must be added to the minimum gas pressure determined from the above chart. Minimum gas pressure should not be less than 15 mbar.

For low-pressure supplies, EN 88-compliant governors with safety diaphragms are used. the maximum permissible supply pressure into the shut-off valve for low-pressure installations is 300 mbar.

For high-pressure supplies, EN 334-compliant high pressure regulators should be selected from the brochure "Pressure regulators with safety devices for Weishaupt gas and dual-fuel burners". This brochure details high-gas-pressure sets suitable for supply pressures of up to 4 bar.

Refer to the burner's rating plate for the maximum connection pressure.

## WM-G(L)10/3-A, version ZM-3LN (multiflam®)

Burner rating kW	Low pressure supply (with FRS) (flow pressure in mbar into shut-off valve, $p_e$ , max = 300 mbar)	High pressure supply (with HP regulator) (flow pressure in mbar into double solenoid valve)
	<b>Nominal valve train diameter</b> $\frac{3}{4}'' \quad 1'' \quad 1\frac{1}{2}'' \quad 2'' \quad 65 \quad 80 \quad 100$	<b>Nominal valve train diameter</b> $\frac{3}{4}'' \quad 1'' \quad 1\frac{1}{2}'' \quad 2'' \quad 65 \quad 80 \quad 100$
	Nominal diameter of gas butterfly	Nominal diameter of gas butterfly
50 50 50 50 50	50 50 50 50 50	50 50 50 50 50

**Natural gas E** LHV = 10.35 kWh/mn³, d = 0.606

450	66	32	18	14	12	12	12	26	14	12	10	9	9	9	9
500	80	38	21	15	14	13	13	31	17	15	11	11	10	10	10
550	95	45	24	17	15	15	14	37	19	17	13	12	12	12	12
600	112	52	28	19	17	16	16	43	22	19	14	13	13	13	13
650	130	59	31	21	18	17	17	49	25	21	16	15	14	14	14
700	150	68	35	23	20	19	18	56	28	24	18	16	16	16	16
750	171	76	38	25	22	20	20	63	31	26	19	18	17	17	17
800	193	85	42	27	23	22	21	71	35	29	21	19	19	18	18
850	215	94	45	28	23	22	21	77	36	30	21	19	18	18	18
900	238	103	48	29	24	22	21	85	39	32	21	19	18	18	18

**Natural gas LL** LHV = 8.83 kWh/mn³, d = 0.641

450	92	42	23	16	14	13	13	34	18	15	11	11	10	10	10
500	112	51	27	18	16	15	14	42	21	18	13	12	12	12	12
550	134	60	31	20	18	17	16	49	25	21	15	14	13	13	13
600	158	70	35	23	19	18	18	58	28	24	17	16	15	15	15
650	184	81	40	25	21	20	19	67	32	27	19	17	17	16	16
700	212	93	45	28	23	22	21	77	36	30	21	19	18	18	18
750	242	105	50	30	25	24	22	87	40	33	23	21	20	20	20
800	274	118	55	33	28	25	24	98	45	37	25	22	22	21	21
850	-	130	59	34	28	26	24	108	48	39	25	23	22	21	21
900	-	143	64	36	29	26	24	118	52	41	26	23	22	21	21

**LPG** LHV = 25.89 kWh/mn³; d = 1.555

450	34	20	15	13	12	12	12	16	12	11	10	10	9	9	9
500	42	25	18	15	15	14	14	20	14	13	12	12	12	12	12
550	50	29	21	18	17	17	17	24	17	16	14	14	14	14	14
600	58	34	24	20	19	19	19	28	20	19	17	16	16	16	16
650	68	39	27	23	22	21	21	33	23	21	19	19	19	19	19
700	77	43	29	25	23	23	23	37	25	23	21	20	20	20	20
750	85	46	31	25	24	23	23	39	26	24	21	21	20	20	20
800	94	50	32	26	24	24	23	42	27	25	22	21	21	21	21
850	103	53	33	26	25	24	23	45	28	26	22	21	21	21	21
900	113	57	35	27	25	24	24	48	30	27	22	22	21	21	21

# Scope of delivery

Description	WM-L10 T-3LN	WM-G10 ZM-3LN	WM-GL10 ZM-T-3LN
Burner housing, hinged flange, housing cover, Weishaupt burner motor, air inlet housing, fan wheel, combustion head, ignition unit, ignition cable, ignition electrodes, combustion manager with control unit, flame sensor, stepping motors, flange gasket, limit switch on hinged flange, fixing screws	●	●	●
Digital combustion manager W-FM50 W-FM54	● —	● —	— ●
Valve proving via W-FM and pressure switch with electronic compound	—	●	●
Double gas solenoid valve (Class A)	—	●	●
Gas butterfly valve	—	●	●
Air-pressure switch	—	●	●
Low-gas-pressure switch	—	●	●
Preset, capacity-based mixing assembly	●	●	●
Stepping motor for compound regulation of fuel and air with W-FM			
Stepping motor for air regulator	●	●	●
Stepping motor for gas butterfly valve	—	●	●
Oil pump fitted to burner	●	—	●
Oil hoses	●	—	●
3 oil solenoid valves, three-stage nozzle head with premounted oil nozzles, 1 additional oil safety solenoid valve	●	—	●
DOL motor contactor fitted to motor <sup>1)</sup>	●	●	●
IP 54 protection	●	●	●

EN 676 stipulates that gas filters and gas pressure regulators form part of the burner supply (see Weishaupt accessories list). Please enquire or see the special equipment section of this brochure for further burner executions.

- Standard
- Optional

<sup>1)</sup> The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

# Order numbers

## Oil burners

Burner Type	Version	Order No.
WM-L10/2-A	T-3LN	211 110 24
WM-L10/3-A	T-3LN	211 110 34

DIN CERTCO: 5G1010/10

## Gasbrenner

Burner Type	Version	DMV size	Order No.
WM-G10/2-A	ZM-3LN	R ¾	217 123 10
		R 1	217 123 11
		R 1½	217 123 12
		R 2	217 123 13
		DN 65	217 123 14
WM-G10/3-A	ZM-3LN	R ¾	217 122 10
		R 1	217 122 11
		R 1½	217 122 12
		R 2	217 122 13
		DN 65	217 122 14
		DN 80	217 122 15
		DN 100	217 122 16

CE-PIN: CE 0085BQ0027

## Dual-fuel burners

Burner Type	Version	DMV size	Order No.
WM-GL10/2-A	ZM-T-3LN	R ¾	218 123 10
		R 1	218 123 11
		R 1½	218 123 12
		R 2	218 123 13
		DN 65	218 123 14
WM-GL10/3-A	ZM-T-3LN	R ¾	218 122 10
		R 1	218 122 11
		R 1½	218 122 12
		R 2	218 122 13
		DN 65	218 122 14
		DN 80	218 122 15
		DN 100	218 122 16

CE-PIN: CE 0085BR0136

DIN CERTCO: 5G1025/11M

# Special equipment

## WM-L10 and WM-G10, version 3LN (multiflam®)

<b>Oil burners, version T-3LN</b>	<b>WM-L10/2-A</b>	<b>WM-L10/3-A</b>
Pressure gauge with ball valve	210 030 18	210 030 18
Vacuum gauge with ball valve	210 030 19	210 030 19
Combustion-head extension	by 100 mm by 200 mm	on application on application
Oil hoses, 1300 mm in lieu of 1000 mm	210 003 00	210 003 00
Electromagnetic clutch	250 030 44	250 030 44
Air-inlet flange for duct connection, with LGW air-pressure switch	on application	210 030 20
LGW 50 air-pressure switch <sup>2)</sup>	210 030 08	210 030 08
VZO8 oil meter without transmitter	250 030 46	250 030 46
VZO8 oil meter with low-frequency transmitter for external wiring	250 030 47	250 030 47
VZO8 oil meter with high-frequency transmitter for internal wiring (W-FM 50 or W-FM 200)	on application	on application
VZO8 oil meter with high-frequency transmitter for external wiring	on application	on application
ST 18/7 and ST 18/4 plug connections (W-FM 50/100/200)	on application	210 030 13
ST 18/7 plug connection (W-FM 50 with KS20)	250 031 06	250 031 06
KS20 controller fitted to burner (W-FM 50)	250 033 15	250 033 15
W-FM 100 (suitable for continuous operation) in lieu of W-FM 50 <sup>2)</sup>	210 030 32	210 030 32
DSA58 pressure switch <sup>2)</sup>	on application	210 030 23
QRI flame sensor in lieu of QRA <sup>2)</sup>	on application	210 031 33
Integral capacity controller and analogue signal convertor for W-FM 100	110 017 18	110 017 18
W-FM 200 in lieu of W-FM 50 with integral capacity controller, analogue signal convertor, and VSD module with optional fuel metering	210 030 10	210 030 10
D90 motor with 230 V contactor and overload protection <sup>1)</sup>	250 030 86	250 030 86
ABE with Chinese-character display (W-FM 100/200)	110 018 53	110 018 53
110 V control voltage	on application	250 031 72

### Country-specific executions and special voltages on application

<sup>1)</sup> The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

<sup>2)</sup> Required for PED (97/23/EC) compliance

<b>Gas burners, version ZM-3LN</b>		<b>WM-G10/2-A</b>	<b>WM-G10/3-A</b>
Combustion-head extension	by 100 mm	on application	250 031 57
	by 200 mm	on application	250 031 58
Solenoid valve for air-pressure switch test for continuous-run fan or post purge		250 030 21	250 030 21
High-gas-pressure switch <sup>2)</sup> (R <sup>3/4</sup> to R2 for low-pressure supplies)	GW 50 A6/1 GW 150 A6/1 GW 500 A6/1	250 033 30 250 033 31 250 033 32	250 033 30 250 033 31 250 033 32
High-gas-pressure switch <sup>2)</sup> (flanged DMV/VGD for low-pressure supplies)	GW 50 A6/1 GW 150 A6/1 GW 500 A6/1	150 017 49 150 017 50 150 017 51	150 017 49 150 017 50 150 017 51
High-gas-pressure switch <sup>2)</sup> (Fitted to high-pressure regulator)	GW 50 A6/1 GW 150 A6/1 GW 500 A6/1	250 033 33 250 033 34 250 033 35	250 033 33 250 033 34 250 033 35
ST 18/7 and ST 18/4 plug connections (W-FM 50/100/200)		250 030 22	250 030 22
Air-inlet flange for duct connection, with LGW air-pressure switch		250 030 24	250 030 24
KS20 controller fitted to burner (W-FM 50)		250 033 15	250 033 15
W-FM 100 (suitable for continuous operation) in lieu of W-FM 50 <sup>2)</sup>		250 030 74	250 030 74
Integral capacity controller and analogue signal convertor for W-FM 100		110 017 18	110 017 18
W-FM 200 in lieu of W-FM 50 with integral capacity controller, analogue signal convertor, and VSD module with optional fuel metering		250 030 75	250 030 75
VSD with integral frequency convertor (W-FM 50/200 required) <sup>1)</sup>		on application	210 030 11
VSD with separate frequency convertor (W-FM 200 required) (See accessories list for frequency convertor) <sup>1)</sup>		on application	210 030 12
D90 motor with 230 V contactor and overload protection <sup>2)</sup>		250 030 86	250 030 86
ABE with Chinese-character display (W-FM 100/200)		110 018 53	110 018 53
110 V control voltage (W-FM 50/100/200)		on application	250 031 72

**Country-specific executions and special voltages on application**

<sup>1)</sup> The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

<sup>2)</sup> Required for PED (97/23/EC) compliance

# Special equipment

## WM-GL10, version 3LN (multiflam<sup>®</sup>)

Dual-fuel burners, version ZM-T-3LN		WM-GL10/2-A	WM-GL10/3-A
Pressure gauge with ball valve		210 030 18	210 030 18
Vacuum gauge with ball valve		210 030 19	210 030 19
Combustion-head extension	by 100 mm	on application	250 031 59
	by 200 mm	on application	250 031 60
Solenoid valve for air-pressure switch test for continuous-run fan or post purge		250 030 21	250 030 21
High-gas-pressure switch <sup>3)</sup> (R <sup>3/4</sup> to R2 for low-pressure supplies)	GW 50 A6/1 GW 150 A6/1 GW 500 A6/1	250 033 30 250 033 31 250 033 32	250 033 30 250 033 31 250 033 32
High-gas-pressure switch <sup>3)</sup> (flanged DMV/VGD for low-pressure supplies)	GW 50 A6/1 GW 150 A6/1 GW 500 A6/1	150 017 49 150 017 50 150 017 51	150 017 49 150 017 50 150 017 51
High-gas-pressure switch <sup>3)</sup> (Fitted to high-pressure regulator)	GW 50 A6/1 GW 150 A6/1 GW 500 A6/1	250 033 33 250 033 34 250 033 35	250 033 33 250 033 34 250 033 35
Oil hoses, 1300 mm in lieu of 1000 mm		210 003 00	210 003 00
VZO8 oil meter without transmitter		250 030 46	250 030 46
VZO8 oil meter with low-frequency transmitter for external wiring		250 030 47	250 030 47
Electromagnetic clutch		250 030 44	250 030 44
ST 18/7 and ST 18/4 plug connections (W-FM 54)		250 031 99	250 031 99
ST 18/7 plug connection (W-FM 100/200)		250 032 01	250 032 01
Air-inlet flange for duct connection, with LGW air-pressure switch		210 030 20	210 030 20
DSA58 pressure switch <sup>3)</sup>		250 030 82	250 030 82
W-FM 100 (suitable for continuous operation) in <sup>3)</sup> lieu of W-FM 54, with integral capacity controller and analogue signal convertor	fitted loose	250 031 78 250 031 93	250 031 78 250 031 93
W-FM 200 in lieu of W-FM 54 with integral capacity controller, analogue signal convertor, and VSD module with optional fuel metering	fitted loose	250 031 77 on application	250 031 77 on application
VSD with integral frequency convertor (W-FM 200 required) <sup>2)</sup>		on application	210 030 11
VSD with separate frequency convertor (W-FM 200 required) (See accessories list for frequency convertor) <sup>2)</sup>		on application	210 030 12
D90 motor with 230 V contactor and overload protection <sup>1)</sup>		250 030 86	250 030 86
ABE with Chinese-character display (W-FM 100/200)		110 018 53	110 018 53
110 V control voltage	(W-FM 100/200) (W-FM 54)	on application on application	250 031 72 on application

### Country-specific executions and special voltages on application

<sup>1)</sup> The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

<sup>2)</sup> 100 % speed is recommended for non-modulating oil-side operation.

<sup>3)</sup> Required for PED (97/23/EC) compliance

# Technical data WM 10, version 3LN (multiflam<sup>®</sup>)

<b>Oil burners</b>		<b>WM-L10/2-A / T-3LN</b>	<b>WM-L10/3-A / T-3LN</b>
Burner motor <sup>1)</sup>	Weishaupt type	WM-D 90/90-2/1K0	WM-D 90/90-2/1K5
Nominal rating	kW	1.0	1.5
Nominal current	A	2.2	3.2
Motor protection switch <sup>2)</sup> or motor prefusing <sup>2)</sup> (with overload protection)	Type (e.g.) A minimum	MS132 - 2,5 6A gG/T (external)	MS132 - 4,0 10A gG/T (external)
Speed (50 Hz)	rpm	2900	2880
Combustion manager	Type	W-FM 50	W-FM 50
Flame monitoring	Type	QRA2	QRA2
Integral pump max. flow rate	Type l/h	AL 75C 130	AL 95C 150
NOx Class per EN 267		3	3
Oil hoses	DN / Length	8 / 1000	8 / 1000
Weight	kg	approx. 60	approx. 60

<b>Gas burners</b>		<b>WM-G10/2-A ZM-3LN</b>	<b>WM-G10/3-A ZM-3LN</b>
Burner motor <sup>1)</sup>	Weishaupt type	WM-D 90/90-2/1K0	WM-D 90/90-2/1K5
Nominal rating	kW	1.0	1.5
Nominal current	A	2.2	3.2
Motor protection switch <sup>2)</sup> or motor prefusing <sup>2)</sup> (with overload protection)	Type (e.g.) A minimum	MS132 - 2,5 6A gG/T (external)	MS132 - 4,0 10A gG/T (external)
Speed (50 Hz)	rpm	2900	2880
Combustion manager	Type	W-FM 50	W-FM 50
Flame monitoring	Type	ION	ION
Air/gas stepping motor	Typ	STE 50	STE 50
NOx Class per EN 676		3	3
Weight (excluding DMV and fittings)	kg	approx. 63	approx. 63

<b>Dual-fuel burners</b>		<b>WM-GL10/2-A ZM-T-3LN</b>	<b>WM-GL10/3-A ZM-T-3LN</b>
Burner motor <sup>1)</sup>	Weishaupt type	WM-D 90/90-2/1K0	WM-D 90/90-2/1K5
Nominal rating	kW	1.0	1.5
Nominal current	A	2.2	3.2
Motor protection switch <sup>2)</sup> or motor prefusing <sup>2)</sup> (with overload protection)	Type (e.g.) A minimum	MS132 - 2,5 6A gG/T (external)	MS132 - 4,0 10A gG/T (external)
Speed (50 Hz)	rpm	2900	2880
Combustion manager	Type	W-FM 54	W-FM 54
Flame monitoring	Type	QRA2	QRA2
Air/gas stepping motor	Typ	STE 50	STE 50
Integral pump max. flow rate	Type l/h	AL 75C 130	AL 95C 150
NOx Class per EN 267 / EN 676		3	3
Oil hoses	DN / Length	8 / 1000	8 / 1000
Weight (excluding DMV and fittings)	kg	approx. 65	approx. 65

<sup>1)</sup> The electrical motors are high-efficiency IE2 motors in accordance with Commission Regulation (EC) No. 640/2009.

<sup>2)</sup> The necessary motor protection can be provided either by a motor protection switch (supplied and fitted into a panel by others), or with integral motor overload protection (see special equipment).

**Voltages and frequencies:**

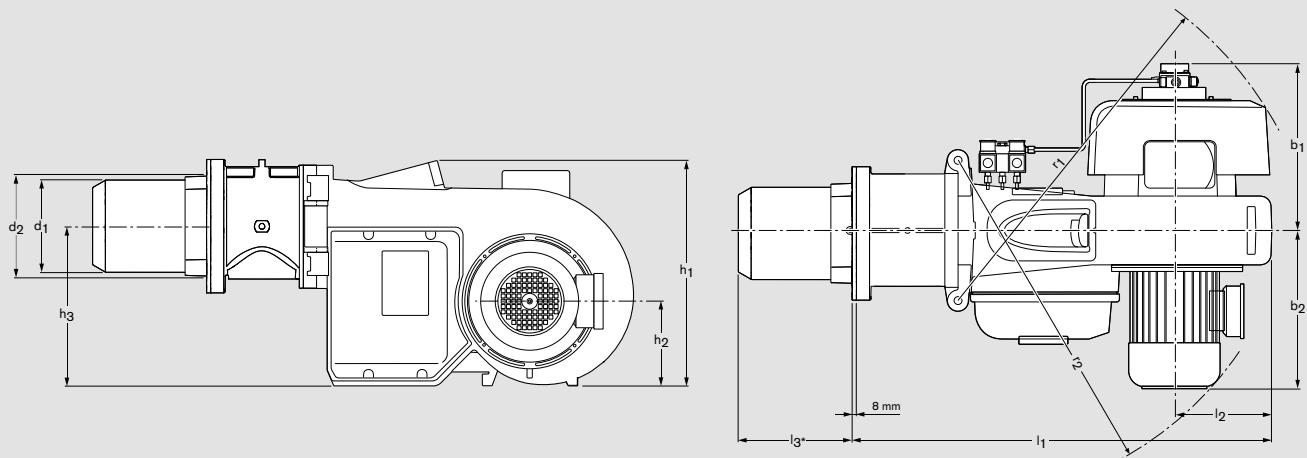
The burners are equipped as standard for three-phase alternating current, 400 V, 3 ~, 50 Hz. Other voltages and frequencies are available on application.

**Standard burner motor:**

Insulation Class F, IP 54 protection.

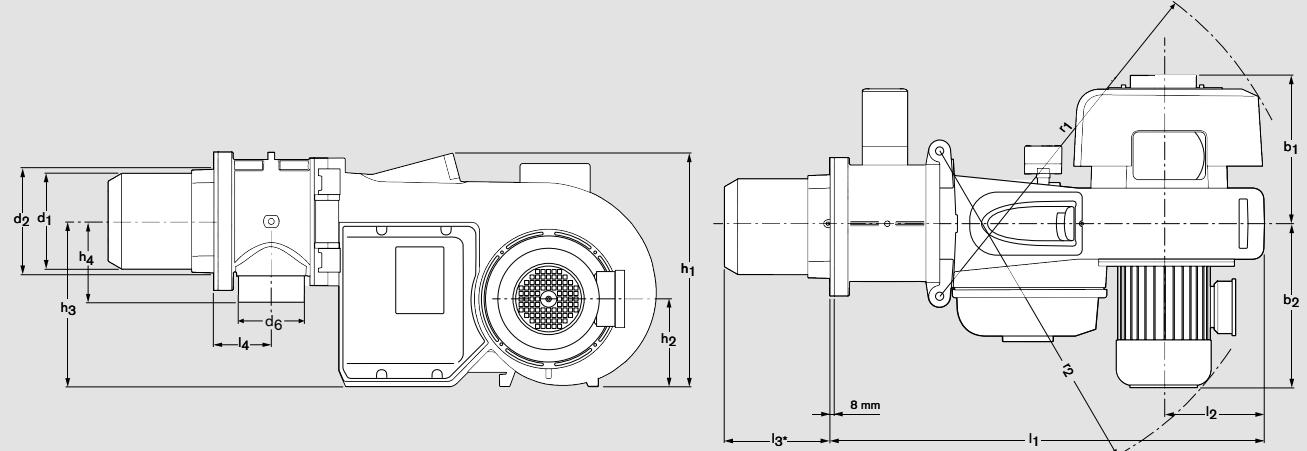
# Dimensions

**multiflam® oil burners, version 3LN**



Burner Type	Dimensions in mm											
	$l_1$	$l_2$	$l_3$	$b_1$	$b_2$	$h_1$	$h_2$	$h_3$	$r_1$	$r_2$	$d_1$	$d_2$
WM-L10/2-A / T-3LN	833	205	209 – 219	323	307	445	167	313	718	682	180	199
WM-L10/3-A / T-3LN	833	205	207 – 222	323	307	445	167	313	718	682	180	199

**multiflam® gas burners, version 3LN**



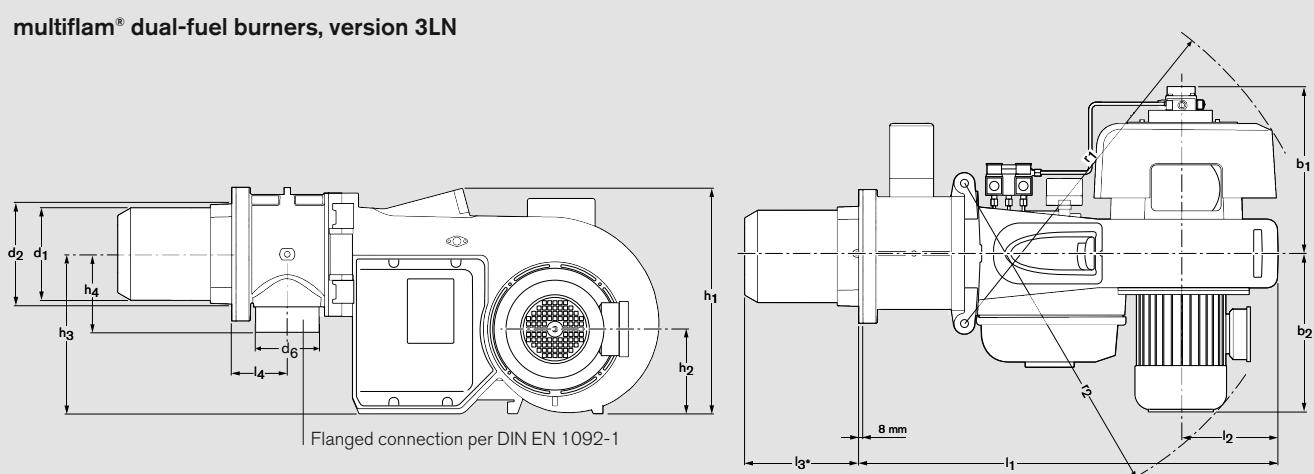
Burner Type	Dimensions in mm														
	$l_1$	$l_2$	$l_3$	$l_4$	$b_1$	$b_2$	$h_1$	$h_2$	$h_3$	$h_4$	$r_1$	$r_2$	$d_1$	$d_2$	$d_6$
WM-G10/2-A ZM-3LN	833	205	209 – 219	108	279	307	445	167	313	161	718	682	180	199	DN50
WM-G10/3-A ZM-3LN	833	205	212 – 222	108	279	307	445	167	313	161	718	682	180	199	DN50

All dimensions are approximate.

Weishaupt reserve the right to make changes in light of future developments.

# Dimensions

**multiflam® dual-fuel burners, version 3LN**

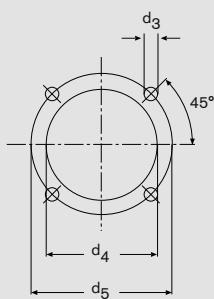


Burner Type	Dimensions in mm														
	I1	I2	I3	I4	b1	b2	h1	h2	h3	h4	r1	r2	d1	d2	d6
WM-GL10/2-A ZM-T-3LN	833	205	209 – 219	108	323	307	445	167	313	161	718	682	180	199	DN50
WM-GL10/3-A ZM-T-3LN	833	205	212 – 222	108	323	307	445	167	313	161	718	682	180	199	DN50

All dimensions are approximate.

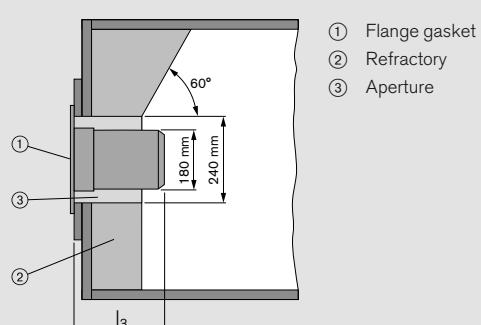
Weishaupt reserve the right to make changes in light of future developments.

## Mounting-plate drilling dimensions



$d_3 = M10$   
 $d_4 = 210 \text{ mm}$   
 $d_5 = 235 \text{ mm}$

## Heat-exchanger preparation

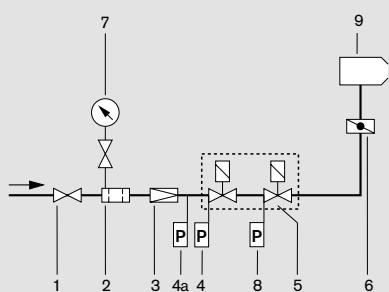


The leading edge of the combustion head must protrude approx. 50 mm beyond the refractory ②. The refractory may be tapered (min. 60°).

# Fuel systems

## Gas fuel system

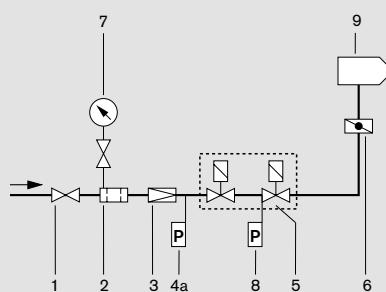
W-FM 50/100/200



- 1 Ball valve \*
- 2 Gas filter \*
- 3 Pressure regulator, (LP) or (HP) \*
- 4 Low-gas-pressure switch
- 4a High-gas-pressure switch \*
- 5 Double solenoid valve (DMV)
- 6 Gas butterfly valve
- 7 Pressure gauge with push-button valve \*
- 8 Valve-proving pressure switch
- 9 Burner

\* Not included in burner price

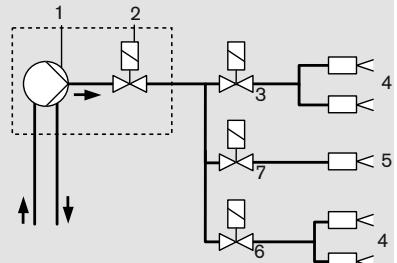
W-FM 54



- 1 Ball valve \*
- 2 Gas filter \*
- 3 Pressure regulator (LP) or (HP) \*
- 4a High-gas-pressure switch \*
- 5 Double solenoid valve (DMV)
- 6 Gas butterfly valve
- 7 Pressure gauge with push-button valve \*
- 8 Valve-proving pressure switch
- 9 Burner

## Oil fuel system

Version (ZM-T)  
(two-stage with ignition load)



- 1 Burner-mounted oil pump
- 2 Oil-pump solenoid valve
- 3 Stage 1 solenoid valve
- 4 Secondary nozzles
- 5 Primary nozzles
- 6 Stage 2 solenoid valve
- 7 Ignition-load solenoid valve

### Layout of the valve train

On boilers with hinged doors, the valve train must be mounted on the opposite side to the boiler-door hinges.

### Compensator

To enable a tension free mounting of the valve train, the fitting of a compensator is recommended.

### Break points in the valve train

Break points in the valve train should be provided to enable the door of the heat exchanger to be swung open. The main gas line is best separated at the compensator.

### Support of the valve train

The valve train should be properly supported in accordance with the site conditions. See the Weishaupt accessories list for various valve-train-support components.

### Gas meter

A gas meter must be installed to measure gas consumption during commissioning.

That's no façade. Headquartered in the southern German town of Schwendi, and with numerous offices across the world, Weishaupt has been a leading player in the heating and combustion technology industries for years. That's reliability.

**Weishaupt is reliability.**  
The family-owned business from Schwendi in southern Germany was founded by Max Weishaupt in 1932. It is a global player, with offices in 60 countries across the world, and is a market leader for

burners, heating and condensing boiler systems, solar technology, heat pumps, and building management systems.  
The pioneering Max Weishaupt endowed his business with the core values of trust, quality, customer service, innovation,

and experience. That, summed up in a single word, is reliability.

And that is something for which Weishaupt stands to this day.



## We're right where you need us

### The security of a comprehensive service network

Weishaupt equipment is available from good HVAC specialists, with whom Weishaupt works in close partnership. To support the specialists, Weishaupt maintains a large sales and service network, ensuring equipment, spares and service are always available.

Weishaupt are there when you need them. The service department is available to Weishaupt customers around the clock, 365 days a year. A Weishaupt office near you is standing by to answer all your heating questions.

